eta/Post User's Manual

Version 1.0

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 November 30, 2004

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INTRODUCTION

The **POST** function in DYNAFORM is a general post-processor for all ETA software, including DYNAFORM, VPG, and FEMB. POST is an independent application module that is started when the user selects POST from the top menu.

The POST module quickly post-processes result data of finite element analyses, including the real-time animation of stresses, strain, energy, displacements, and time history curves. Its fully dynamic allocation of memory optimizes system resources, allowing for unlimited model sizes.

CHAPTER 1

STRUCTURAL OVERVIEW

1.1 GENERAL OVERVIEW

The POST application interface varies slightly from the preprocessing user interface. It allows the user to quickly access most functions at any time during the session. The icon bar and menu bar functions behave in the same manner as the preprocessing functions.

eta/Post breaks the screen into six distinct regions. The regions are used to provide input or display messages to the user. The six regions are illustrated and described in Figure 1.1.



Figure 1.1 eta/Post interface window

- 1. GRAPHIC DISPLAY WINDOW Model and graphs are displayed in this window.
- 2. MENU BAR

Commands and options are displayed in this area.

3. ICON BAR

Gives the user easy access to the commonly used functions of the program.

4. CONTROL WINDOW AREA

Once the user selects a command from the MENU BAR or ICON BAR, a corresponding dialog window with the appropriate functions is displayed in this area.

5. DISPLAY OPTIONS

The options in this group are used to control the model displayed in the graphic display window. These options are always displayed and can be used at any time during an eta/Post session.

6. PROMPT AREA

eta/Post displays comments and messages to the user.

The Graphic User Interface (GUI) is designed for easy access to all the functions for post-processing DYNA and Nastran results. This GUI is unified for both Windows and UNIX/LINUX platforms. The user activates the functions via mouse click.

1.2 MENU BAR

The menu bar contains the FILE, EDIT, TOOL and OPTION menus. All the menus are designed in a logical and efficient way to minimize number of mouse clicks and operations. The FILE menu contains functions that control the input and output of data files, the EDIT menu contains functions that allow the user to alter the model/graph and the VIEW menu contains functions that alter the display. Each of these menus branches into various submenus and functions.

<u>F</u> ile <u>E</u> dit <u>T</u> ool	<u>O</u> ption	Help
FILE MANAGEI	R	Imports and exports data from eta/Post
EDIT		Organizes the functions for model operation
TOOLS		eta/Post's "tool kit."
OPTION		Provide options in the graphics display window.
HELP		Displays the information to contact eta/Post Technical Support.

The menus and functions will be described in the related sections.

1.3 ICON BAR

The icon bar is designed to give the user easy access to the most commonly used functions in eta/Post. Some of the functions represented in the icon bar are also located in the different menus. The user may simply click these icons to activate the functions instead of navigating through the menus.





Opens a result or model file.



Creates a postscript file of the display area and sends it to the printer (default) or writes the image to a file. Prior to printing, the printer must be initialized to accommodate the print out from eta/Post software.



This function enables the user to turn the selected part(s) on/off. Once the function is selected, the PART ON/OFF dialog window is displayed shown as Figure 1.2.



Figure 1.2 PART ON/OFF window

Note: When PART ON/OFF dialog window is displayed, only VIEW OPREATION functions are enabled to use, other functions are disabled.

User can select part to turn on or off by picking the part name in the part list. There are several other methods to turn part on or off as described below.

SELECT BY



The part including the selected element is selected. The element will be highlighted as the cursor moves over the part.

SELECT BY DRAG WINDOW

This function allows the user to drag a window around the desired parts, All parts including the

selected elements are selected.



This function allows the user to select a multi-point region, all parts including the selected elements are selected. Points are selected by clicking the mouse in the Graphic Display area.



This function allows the user to select a region by a free hand, all parts including the selected elements are selected. The user depresses the left mouse button and moves the mouse to select the desired region.

SELECT BY ELEMENT TYPE

This function allows the user to turn selected element types on/off so that they are shown or no longer shown in the window list and in the GRAPHIC DISPLAY window.

BEAM

All parts with the beam element are removed from the part list if the BEAM is toggled off. And all parts with the beam element appear in the part list if the BEAM is toggled on.

SHELL

All parts with the shell element are removed from the part list if the SHELL is toggled off. And all parts with the shell element appear in the part list if the SHELL is toggled on.

SOLID

All parts with the solid element are removed from the part list if the SOLID is toggled off. And all parts with the solid element appear in the part list if the SOLID is toggled on.

OTHER

All parts with the line are removed from the part list if the OTHER is toggled off. And all parts with the line appear in the part list if the OTHER is toggled on.

KEEP

If **KEEP** is selected, the selected parts are highlighted and are labeled with asterisk on the Part List. When the user exits the function, only the selected parts remain displayed.

ALL ON

Turns all parts on and displays them on the screen.

STRUCTURE OVERVIEW

ALL OFF

Turns all parts off from the GRAPHICS DISPLAY.

REVERSE

This function reverses the current on and off status of the parts in the model. The program updates the model display accordingly.

UNDO

Undo the last operation in Part ON/OFF function.

REDO

Redo the last operation in the part ON/OFF function.

EXIT

Closes the PART ON/OFF dialog window and exits the function.



VIRTUAL X ROTATION

The displayed model will dynamically rotate about the global X-axis when the cursor is moved up or down.

VIRTUAL Y ROTATION

The displayed model will dynamically rotate about the global Y-axis when the cursor is moved up or down.



VIRTUAL Z ROTATION

The displayed model will dynamically rotate about the global Z-axis when the cursor is moved up or down.



SCREEN X ROTATION

The displayed model will dynamically rotate about the screen X-axis when the cursor is moved up or down. The screen X-axis is the horizontal axis located at the center of the graphics display window.

SCREEN Y ROTATION

The displayed model will dynamically rotate about the screen Y-axis when the cursor is moved up or down. The screen Y-axis is the vertical axis located at the center of the graphics display window.

SCREEN Z ROTATION

The displayed model will dynamically rotate about the screen Z-axis when the cursor is moved up or down. The screen Z-axis is the normal direction of the screen, located at the center of the graphics display window.



This function is a combination of Screen X and Screen Y rotation. Moving the mouse up/down manipulates Screen X rotation. Moving the mouse left/right manipulates Screen Y rotation. Moving the mouse diagonally combines the rotations of both directions. Click the left mouse button to stop the rotation. The user may activate this function by pressing Control and left mouse button while moving the mouse. Release the mouse button to stop the rotation.



This command enables the user to translate the model on the screen by following the movement of the cursor. If the cursor is moved off the graphics display window, the cursor reappears at the opposite edge of the window to continue the operation. Click the left mouse button to stop the pan operation. The user may activate this function by pressing Control and Middle mouse button while moving the mouse. Release the mouse button to exit the function.



The user picks a point about which to zoom. The model is centered about this point and the user may move the cursor up to zoom in or down to zoom out. The user may activate this function by pressing Control and right mouse button while moving the mouse. Release the mouse button to exit the function.

Note: If the cursor is moved off the graphics display window in functions ROTATE, PAN or CURSOR ROOM, the cursor re-appears at the opposite of the window automatically to continue the operation.



WINDOW ZOOM

The user defines the corners of the zoom window by positioning the cursor on the display screen. The user presses and holds the left mouse button and drags the cursor diagonally until the desired window size is reached. Releases the left button, the area included in the window will be displayed in full screen.



The user defines a free region by pressing the left mouse button and dragging the cursor on the display screen to define the region. Releases the left button, the area included the region will be displayed in full screen.

STRUCTURE OVERVIEW



Rescale the model to include all entities that are currently displayed. FILL automatically zooms in or out until the model fits the viewing area of the screen.



Automatically displays the model from the TOP or in the XY-plane.



Automatically displays the model from the RIGHT or in the YZ-plane.



Automatically displays the model from the LEFT or in the XZ-plane.



Automatically displays the model from the isometric plane (60-degree isometric).



Remove the highlighted entities from the screen.



IDENTIFY NODE

This function enables the user to identify any node by cursor selection (default) or key in node number. The program labels the node number of the selected node is highlighted on the screen and the outputs the coordinates in the message window. Figure 1.3 shows the CONTROL OPTION window when the function starts.

Control Option
Select by Cursor
Key in id
Exit

Figure 1.3 Identify Node Control Option window

SELECT BY CURSOR (Default)

The program highlights the node that is nearest the cursor. Click the left mouse button when the desired node is traced. The selected node will be labeled with the node number.

KEY IN ID

This option allows user to identify the node by entering a node number. The program displays a DATA CONTORL window as shown in Figure 1.4. The user enters the node number and selects OK. The desired node will be highlighted and the node number displayed on the screen.



Figure 1.4. Data Control window

RESET

The last input node ID will appear in the field.

OK

Accept the node ID and close the DATA CONTROL window.

CANCEL

Close the DATA CONTROL window and exits KEY IN mode.



IDENDTIY ELEMENT

This function enables the user to identify any element, its part and its nodes by cursor selection (default) or key in ID number. The program will highlight the selected element with the element number on the screen and also display the element connectivity in the message window. The operation of this function is same as the IDENTIFY NODE function.



DISTANCE BETWEEN TWO NODES

This function calculates the distance between two nodes selected by cursor pick or key in node number. The program displays a CONTROL OPTION window as shown as Figure 1.5.

Control Option	
Select by Cursor	
Key in id	
Reject Last	
Exit	1

Figure 1.5. Measure distance Control Option window

The operation on SEELECT BY CURSOR and KEY IN ID is same as in IDENTIFY NODE function. REJECT LAST allows user to reject the last selected node. Once two nodes are selected, the program labels the distance and X, Y, Z components between the selected nodes on the screen and also outputs the information in the message window.



ANGLE BETWEEN THREE NODES

This function measures the angle between two vectors formed by three nodes. The first selected node defines the vertex of the angle. The program displays a CONTROL OPTION window that is common with the one in DISTANCE BETWEEN TWO NODES function. Once three nodes are selected, the program labels the angle at the vertex node and outputs the information in the message window.

RADIUS BETWEEN THREE NODES

This function enables the user to measure the radius of an arc that is passing through three selected nodes by cursor selection (default) or key in node number. After selecting three nodes the program will display the radius on screen and output the coordinates of the center of the arc in message window.

POSTPROCESS ICON

The functions in the POSTPROCESS icon bar allow the user to access the functions to process the result files. There are two kinds of icon on the eta/Post, one is global icons, which control part on/off, views, and dynamic rotation. The seond group of icons controls the type of post processing to be performed; deformed shape, stress, vector plots, and graphing. There are icons specializing for eta/DYNAFORM result, located in the control window. Each of these cons is described in Chapter 7.



Figure 1.6 Post process functional icons in icon bar

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\odot	\bigcirc	\Diamond		*** ***	

Figure 1.7 Special icons for eta/DYNAFORM result

1.4 DISPLAY OPTIONS

The DISPLAY OPTIONS window displays the current part and contains the following commonly used functions.

Shade	Smooth Shade	Gray Color
Fill Color	Element Edge	Shrink
Hidden Surface	Plate Normal	Background

SHADE (toggle)

This command displays the elements as if they were illuminated by a light source. Elements that are not directly exposed to the light source are appropriately "shaded" to simulate the actual shading effect.

Eta/Post uses two methods for object shading: flat and smooth. Flat shading shades each polygon upon the intensity of the light over a series of polygons making the elements appear flat and angled.

SMOOTH SHADE (toggle)

This function uses the Gourand shading method to make the model appears more smoothly. The feature angles between adjacent elements are smoothed by this shading method.

Note: The SMOOTH SHADE option is only available when the SHADE option is on.

GRAY COLOR (toggle)

This function can only be used in SHADE mode. If the function is toggled on, the model will be plotted in gray color during deformed plot or animation deformation and the parts without stress/strain during contour plot or animation. If the parts are defined with material color in Part Attribute function, they will be shaded in the material color.

Note: The GRAY COLOR option is only available when the SHADE option is on.

FILL COLOR (toggle)

This function toggles on/off the model in FILL COLOR mode. FILL COLOR fills the displayed elements with their designated part color.

ELEMENT EDGE (toggle)

This function can only be used in FILL COLOR mode. The outline of the elements is plotted in white when the option is toggled on. The model can be displayed without the outline by toggling off the option.

Note: The ELEMENT EDGE is only available when the FILL COLOR or SHADE option is on.

SHRINK (toggle)

SHRINK creates a plot with elements reduced in size by 20 percent. This option allows the user to toggle the function on/off.

HIDDEN SURFACE

This function toggles on/off the model in HIDDEN SURFACE mode. HIDDEN SURFACE hides the elements behind the elements viewed from the user's point of view.

PLATE NORMAL (toggle)

This function toggles plate normal on and off. The plate normal is shown with a vector drawn at the center of element and along the element's normal direction.

BACKGRAOUND (toggle)

If this function is toggled on, the background color is set to white. Otherwise, default background color is black.

1.5 PRIORITY OF FUNCTIONS

The functions in eta/Post are prioritized. Functions in Display Options can be accessed to at any time. The functions in Edit and Tool menu have the highest priority. If any of these functions is started, all other functions in eta/POST are disabled.

Control Window has the lowest priority. The user is enabled to access other functions when Control window is opened. Only functions in Edit menu, Tool menu and Display Option are allowed to be used during animation.

1.6 CONTROL WINDOW AND CONTROL OPTION WINDOW

eta/Post incorporates two types of window, FUNCTION DIALOG WINDOW and CONTROL WINDOW. At the bottom of the FUNCTION DIALOG WINDOW there are buttons to execute, reject, reset the data or close the window. The functions of these buttons are listed below.

APPLY	Executes the current function.
CANCEL	Rejects the current operation.
EXIT	Exits the current window
OK	Accepts the data in the dialog box and forwards the user to the next step.
UNDO	Rejects the last step of the operation.

RESETRestores the original set.REJECTRejects the previous selection.

1.7 FILE FORMAT

The protocol for naming files during an eta/Post session includes attaching suffixes to the file names that specify the file types. The appropriate file names are listed in the option area of the display screen.

- 1. DYNA result file (d3plot, d3drif, dynain)
- 2. DYNA model file (*.dyn)
- 3. DYNA result file of eigenvalue analysis (d3eigv)
- 4. NASTRAN results file (*.pch, *.op2)
- 5. NASTRAN model file (*.nas, *.dat)
- 6. DYNAFORM/VPG/FEMB LINE DATA file (*.lin)

eta/Post can open DYNA result file to process the results directly. After the NASTRAN result file is loaded, the program will require loading the corresponding NASTRAN model file. The user may import LINE DATA, DYNA or NASTRAN model file.

1.8 CONFIGURATION FILE

The **etapost.config** file or initialization file controls the default setting of eta/Post. This file is located in the installation directory and can be edited via the text editor. The normal content of the etapost.config file is:

```
#ETA/Post User Configure File
```

```
[GRAPHIC ENGINE]
Z Buffer Bit = 16
Color Buffer Bit = 16
Edge Color = 255 255 255
Background Color = 0 0 0
Xor Plotter Styler = GDI
Light Source Type = LOCAL
Second Render = OFF
Debug = OFF
[WINDOW PARAMETER]
Layout Type = RIGHT
[PRODUCT PARAMETER]
Product Name = DYNAFORM
Extended GUI = ON
[DIRECTORY]
Home = F:\QA Model\DF\test
[INDEX FILE]
```

```
File Name = etapost.idx
```

GRAPHIC ENGINE

The parameters in this group are used to customize the OpenGL behavior with various graphics cards.

Z buffer Bit Colour buffer Bit Edge colour	Setting the bits of Z buffer when rendering a model, the default value is 16. Setting the bits of colour buffer when displaying a model, the default value is 16. Setting the colour of the edge of model when rendering, the default colour is
Lugo colour	white.
Background colour	Setting the background colour of Graphic display window, the default colour is
	black.
Xor Plotter Styler	Setting the Xor Plotter style, the default style is GDI.
Light Source Type	Setting the type of light sourve, the default type is local light source.
Second Render	Setting the second render on/off, the default type is off.
Debug	Setting the model of version debug on/off, the default model is off.

WINDOW PARAMETER

The parameter LAYOUT TYPE controls the location (LEFT or RIGHT) of the CONTROL WINDOW. Default setting is on the RIGHT side of the screen. The user may change the parameter to LEFT to place the CONTROL WINODW on the left side of the screen.

PRODUCT PARAMTER

The parameters in this group are used to customize the product parameters.

Product Name Setting the product of Pre-Processor of eta. There are two kinds of product, one is DYNAFORM, and another is VPG. The content of function icons in the Control Window is different between DYNAFORM and VPG. The default is DYNAFORM.

Extended GUI Setting the extended GUI on/off, the default setting is on.

DIRECTORY

This parameter records the directory of the latest opened file.

CHAPTER 2

GETTING STARTED

The user begins a session by entering the program name "eta-POST" at the Linux/UNIX prompt, or double clicking the eta/Post icon at the Windows. Once the program is activated, it displays the program window and is ready for operation.

2.1 GETTING STARTED WITH D3PLOT FILE

Start eta/Post and open the desired file via the OPEN command in the FILE MENU. This function displays the Open File dialog and allows the user to read result file or model file into eta/Post. Figure 2.1 shows the SELECT FILE window.



Figure 2.1 Select File window

LOOK IN

Allow the user to navigate directories when opening/saving files.

FILE NAME

Allow the user to specify the name of the file to open/save.

FILES OF TYPE

Allow the user to specify the type of file to open/save. The available file types are displayed in the drop down list. The SELECT FILE window only displays the files that match the current FILES OF TYPE extension.

2.2 **REQUIREMENTS**

eta/Post is compatible with LS-DYNA/PC 940, 950,960 and 970 It will run in a Windows 98 or NT 4.X (or later) or LINUX?UNIX operating system. It is not recommended for use with earlier versions of Windows. The following are minimum requirements for proper operation of eta/Post in a Windows environment:

Minimum Graphics Requirement: 800 x 600 (requires small fonts)

NOTE: The monitor resolution is determined by the Windows display settings. The settings can be accessed by clicking the right mouse button on the Windows desktop and selecting PROPERTIES from the pull down menu and SETTINGS from the displayed pop-up window. These settings can also be accessed through the WINDOWS START MENU/SETTINGS/CONTROL PANEL/ DISPLAY.

 Minimum Memory Requirement:
 2

 Small model (10,000-20,000 elements):
 2

 Medium model (20,000-100,000 elements):
 5

 Large model (100,000-300,000 elements):
 7

 Huge model (300,000-1,000,000 elements):
 1

256 megabytes RAM 512 megabytes RAM 768 megabytes RAM 1GB+

Graphics Card: OpenGL (recommended) or DIRECT 3D (sufficient) with 8 megabytes video RAM.

CHAPTER 3

FILE MENU

The options in this pull-down menu are used to open, save, import, export, and print related files. See Figure 3.1.

<u>F</u> ile	
Open	
Import	
Export	
Copy To Clipboard	
Print	
Quit	Alt+q

Figure 3.1 The file menu

A detailed description of each function is given in the following sections.

3.1 OPEN

This function displays the Open File dialog and allows the user to read result file or model file into eta/Post. The open file dialog is shown in Figure 3.1.1.

Select Fi	le	
Look in	F:\QA_Model\Result\Numisheet2002\	Þ 🔁 💣
d3plot dynain		
File Name:	d3plot	Open
File Type:	LS-DYNA Post(d3plot, d3drlf ,dynain)	Cancel

Figure 3.1.1 Select File window

To open result file or model data, select File Type that will be read in. Locate the desired file using the browser and click OPEN. The model win be displayed in the Graphic Display Window and will be ready for post processing.

Eta/Post 1.0 supports LS-DYNA d3plot, d3eigv and d3drif, NASTRAN punch and output2 result files for post processing. The program will display the Select File window again for the user to select a Nastran model file after the Nastran result file is loaded. It is necessary to select a matching Nastran model in order to post-processing the result correctly.

3.2 IMPORT

This function allows the user to import DYNAFORM/VPG/FEMB Line Data file for SKID MARK and BLANK OUTLINE functions. The Import File dialog is shown in Figure 3.2.1.

Select File	
Look in F:\QA_Model\Result\Numisheet2002\	÷ 🗈 💣
⑦ BINDER.LIN ⑦ BLANK.LIN	
File Name:	Open
File Type: Femb Line Data (*.lin)	Cancel

Figure 3.2.1 Import File window

User can select a DYNAFORM/VPG/FEMB Line Data file, then click OPEN button, or double click the desired file icon from the file name list to import it.

Note: IMPORT function is disabled until a d3plot file or NASTRAN punch/output2 file is read in.

3.3 EXPORT

This function allows user to export the current model as NASTRAN file or DYNAFORM/VPG/FEMB line data file. The Export File dialog is shown in Figure 3.3.1.

Select File	
Look in F:\QA_Model\Result\Numisheet2002\	← 🗈 💣
H Numisheet2002.nas	
File Name:	Save
File Type: Nastran Data (*.nas)	Cancel

Figure 3.3.1 Export file dialog box

User can export the model turned on in the current database as the NASTRAN FILE. Give a file name, then click SAVE button to export the model in the selected file format.

Note: EXPORT function is disabled until a d3plot file or NASTRAN punch/output2 file is read in.

3.4 COPY TO CLIPBOARD

This function allows the user to save the model displayed in the GRAPHICS DISPLAY window to the clipboard in the Windows environment. The image in the clipboard can be pasted to the document files.

3.5 PRINT

The PRINT function prints the contents of the graphics display window to a printer or saves it to a image file.

This function allows the user to define the default settings for printing or saving image files. The options are shown in Figure 3.5.1.

Print	
Printer	Paper
\etanjHP LaserJet 6L ▼	Letter
Print To File	Width Height
Format PS 💌	X
Orientation	Margin 1
Landscape	Unit inch 💌
O Portrait	Number of Osnies
-Options	Number of Copies 1
Print Background	Bounding Box
Print Stamp Time	Print File Name
Print ETA Logo	Keep Background White
Print Graphic Description	
	Print Cancel

Figure 3.5.1 Print window

3.5.1 PRINTER

The user can select a printer or select a format to print to a file.

- Enter the printer name in the field or select from the drop down list and click PRINT to print the image.
- If PRINT TO FILE option is selected, the user can choose a format by selecting the options in the drop down list in FORMAT window. DYNAFORM supports Postscript (PS), Encapsulated Postscript (EPS), GIF and JPEG file formats.

Note: When PRINT TO FILE is selected, the program will prompt the user to enter a filename to save the current display to a file of the specified format.

3.5.2 PAPER

The user can specify the paper size and/or margin for the image print out.

• Select the button at the top left to choose a paper size.

Note: The supported sizes are: LETTER - 8.5x11 inches; A4 - 8.26x11.69; and B5 - 7.17x10.13. Users can also specify a paper size for a specific paper by entering size in the width and height field.

- Enter a number in the field next to MARGIN to define the margin of the shorter edge of the paper. The program automatically determines the margin of the other edge in order to maintain the original aspect ratio of the picture. This feature can also be used to scale the picture.
- Select the drop down option next to UNIT to choose the unit (inch or mm) used for paper size and margin.

3.5.3 ORIENTATION

This function defines the image orientation as landscape or portrait on the printed copy.

3.5.4 OPTION

These options are for defining printer output and layout on the paper.

PRINT BACKGROUND

If this function is toggled on, the background color of the screen will be included in the print out. If this function is toggled off, there will be no background color on the print out.

BOUNDING BOX

This function draws a line frame around the picture's border.

PRINT STAMP TIME

This function prints the current time at the lower right corner of the picture.

PRINT FILE NAME

This function prints the file name at the lower left corner of the picture.

PRINT ETA LOGO

This function prints eta/DYNAFORM at the lower right corner of the picture.

PRINT GRAPHIC DESCRIPTION

If the function is toggled on, the filed below the switch is enabled to use. User can enter a string of characters to describe the current image to be printed on the print out.

3.5.5 NUMBER OF COPIES

This function allows the user to print multiple copies to the printer. It has no effect on the PRINT TO FILE option.

3.5.6 PRINT

This function will send the model to a selected printer or prompt the user to enter a file name to save the file.

3.5.7 CANCEL

This function allows user to exit the function, and reject any selections made.

3.6 QUIT (**ALT**+**Q**)

Selection of this option ends the current eta/Post session and returns back to eta/DYNAFORM pre processing environment. If the user is executing eta/Post from a stand-alone mode, this option terminates the eta/Post software.

CHAPTER 4

EDIT MENU

The functions in the Edit menu allow the user to modify the setting of the model display. Figure 4.1 shows the drop down list of the Edit functions.

Edit
Create Line
Delete Line
Label/Arrow
Rotate Light
Light Property
Color Map
Part Attributes
User View
Background Color

Figure 4.1 Edit menu

A detailed description of each function is given in the following sections.

4.1 CREATE LINE

This function enables the user to create a line by selecting a set of nodes. In eta/Post a line is formed by a sequence of points. The program displays the line by a set of straight-line segments between adjacent points in sequence. The generated lines are included in a new part. The program displays a CONTROL OPTION window as shown as Figure 4.1.1.

Control Option	
Select by Cursor	
End Pick	
Enclose Line	
Reject Last	
Reject All	
Exit	

Figure 4.1.1 Create Line Control Option window

• SELECT BY CURSOR

Select the location of the node, a point will be created.

• END PICK

Click this button to create a line by a set of straight-line segments between adjacent points in sequence.

• ENCLOSE LINE

The created line is closed by a straight-line segment between the first selected and the last selected point.

• REJECT LAST

The last selected node is rejected.

• **REJECT ALL**

All selected nodes are rejected.

• EXIT

Exit the function.

4.2 DELETE LINE

This function enables the user to delete the selected line(s).

4.3 LABEL/ARROW

LABEL allows the user to enter a title or text label at any location in the graphic display window. ARROW allows the user to draw arrows at any location in the display window. The program displays a control window as shown in Figure 4.3.1

Label/Arrow		
🔽 Display Label/Arrow		
Arrow		
Arrow		
LABLE		
Arrow	Text	
Delete		
Exit		

Figure 4.3.1 Label and Arrow Control Option Window

• DISPLAY LABEL/ARROW

Controls the Label/Arrow display in the graphic display window. Default is toggled on.

• ARROW

This function enables the user to select two points by cursor to draw an arrow in the graphic display window. The name of the arrow will be listed in the Label/Arrow control window. The first location is the tail of the arrow and the second location is the arrow head.

• TEXT

This function allows the user to add a text label in the graphic display area. Enter a string of characters in the field above the TEXT button. Press the TEXT button then click a location on the screen. The program will add the text label at the clicked location.

• DELETE

Delete an arrow or a text label. The program will highlight the arrow or text label on the screen as the user selects an arrow or text label in the list. Click DELETE button to delete the highlighted arrow or text label. The user may combine the Shift or Cntrl key and mouse click for multiple selections.

• EXIT

Exit the function.

4.4 ROTATE LIGHT

eta/Post uses two light sources directed from the specific locations from the model. This function allows the user to rotate the light sources along the screen X Y axes. The function only works when the SHADE option is turned on. The program displays the light source 1 and 2 and their lighting directions when the function starts. The user uses the mouse to move the light sources on the screen. The lighting effect is updated as the user moves the mouse. Press the left mouse button to exit the function. The user may activate this function by pressing the SHIFT and LEFT mouse button simultaneously. Release the mouse button to exit the function.

4.5 LIGHT PROPERTY

This function allows the user to change the light property and the material property for gray shading. This function only works when the SHADE option is turned on. The program displays the LIGHT PROPERTY control window as shown in Figure 4.5.1



Figure 4.5.1 Light Property Control Option Window

LIGHT PROPERTY

The light property allows the user to adjust the brightness and shininess of the part by adjusting the setting of Ambient, Diffuse and Specular light. The LIGHT PROPERTY only works when the SHADE option is turned on. The user may click and drag the slider in each light property to adjust the light property. Slide to the right results in more brightness or reflection of the display.

• AMBIENT

Ambient light is a uniform light source coming from all directions to the part.

• **DIFFUSE**

Diffuse light is a parallel light source coming from the light source direction. This light is reflected evenly from the part surface.

• SPECULAR

Specular light is similar to the diffuse light except the light is reflected sharply in a particular direction.

• RESET LIGHT

Reset the light property to the default setting.

MATERIAL PROPERTY

eta/Post allows the user to modify different material properties for rendering the part. *The material property only takes effect in the SHADE mode with GRAY COLOR option.*

• MATERIAL

User may select the material from the Material drop down list. The available materials are: aluminum, steel, copper, iron, silver, bronze and rubber. User may assign a material to selected parts by using the PART ATTRIBUTE function.

• MATERIAL COLOR

The program provides adjustment for AMBIENT, DIFFUSE and SPECULAR color by clicking the color box next to the property type. The program displays a control window as shown in Figure 4.5.2

Diffuse clor	
	byte 💌
	102
	99
	57
ОК <=	Cancel

Figure 4.5.2 Light Adjustment Control Window

The user may click and drag the marker in the color map window to change the color of the selected material. The program updates the model display with the new material color in the graphic display window. It also shows the new material color in the color box on the low left side of the control window. The user can compare the new material color with the original color on the right. The user may also click and drag the slider in the vertical bar to adjust the brightness of the selected material. The RBG values of the material color are shown in the column on the right side of the control window. The user may choose any of the four scales to show the RGB values: Byte, RGB, Hex or HSV. When the desirable color is obtained, click OK to accept the color and exit the control window.

SHININESS

The user may click and drag the slider to adjust the shininess of the selected material.

• **RESET MATERIAL**

Resets the material color to the default setting.

EXIT

Close the light property control window and exit the function.

4.6 COLOR MAP

Eta-Post uses 14 different colors to distinguish parts in the model. This function enables the user to modify any part color from default setting. The program displays the COLOR MAP control window as shown in Figure 4.6.1



Figure 4.6.1 Color Map Control window

The user may select any color to modify by clicking on a color block in the color palette. The program will display a change part color control window as shown in Figure 4.6.2



Figure 4.6.2 Part Color Control window

The procedure of changing Part Color is same as in Change Material Color that has been described in Section 4.6.

4.7 PART ATTRIBUTES

The functions in PART ATTRIBUTES control window allow the user to customize the display characteristics for selected parts in the model. There are fives options. The default PART ATTRIBUTES control window is shown in Figure 4.7.1.

• PART COLOR

The user may change part color from the color list. Click on the PART COLOR option and select the parts from the part list window or click the part from the screen. The program will mark the part name with an asterisk (*) and highlight the parts on the screen. Select a color from the color table to change the part color. Then click APPLY below the control window. The program will change the color of the selected part on the screen and the part name in the window. Please see the Figure 4.7.1.


Figure 4.7.1 Part Attributes control window (Part Colour)

• PART MATERIAL

This option allows the user to assign material property to the selected parts when the GRAY SHADE option is turned on. The available materials are: aluminum, steel, copper, iron, Gold, silver, bronze and rubber. Click on the MATERIAL button and select a material type from the draw down list. Then the user can select the parts from the part list window or click the parts from the screen. The program will mark the part name with an asterisk (*) and highlight the part on the screen. Clicks APPLY and the selected parts will be endued with

Part attributes		
Option: Part Material 💌		
Copper		
Selected By		
	23	
P000001 P000003 * P000004 P000005 P000006 P000007 P000008 P000009 P000010 P000011 P000011 P000012 P000013 P000014 P000015		
All Parts	Displayed	
Rev	erse	
Clear S	election	
Undo	Redo	
Apply		
Save	Recall	
Exit		

the specified material. The changes of part's material can be show only when the SHADE and GRAY option are turned on. Please see the Figure 4.7.2.

Figure 4.7.2 Part Attributes control window (Part Material)

• TRANSPARENCY

This option allows the user to make the selected parts in transparent when the SHADE option is turned on. Click on the TRANSPARENCY button and select the parts from the part list window or click the parts from the screen. The program will mark the part name with an asterisk (*) and highlight the part on the screen. Clicks APPLY and the transparency

EDIT MENU

slider will be active. The user may use the transparency slider to adjust the degree of transparency. Slide to the left will make the selected parts more transparent. The program will show the selected parts transparent when the SHADE option is turned on. Please see Figure 4.7.3.

Part attributes		
Option: Transparency 💌		
Selected By		
	8	
P000001 * P000002 P000003 P000005 * P000006 P000007 P000008 P000009 P000010 P000011 P000012 P000013 P000014 P000015		
All Parts	Displayed	
Reverse		
Clear S	election	
Undo	Redo	
Apply		
Save	Recall	
E	xit	

Figure 4.7.3 Part Attributes control window (Transparency)

• WIREFRAME

This option allows the user to display the selected parts in wire frame when the SHADE option is turned on. Click on the WIREFRAME button and select the parts from the part list window or click the parts from the screen. The program will mark the part name with an asterisk (*) and highlight the part on the screen. The program will not shade the selected

Part attributes		
Option: Wireframe		
Selected By		
P000004		
P000005 P000006		
P000008		
P000008		
P000009		
P000010		
P000011		
P000012		
P000013 P000014		
P000014		
P000016		
P000017		
P000018	_	
All Parts	Displayed	
Reverse		
Clear Selection		
Undo	Redo	
Apply		
Save	Recall	
Exit		

parts when the SHADE option is turned on. Please see Figure 4.7.4.

Figure 4.7.4 Part Attributes control window (Wire Frame)

• NO CONTOUR

The user may choose not to show contour result in select parts. Click on the NO CONTOUR option and select the parts from the part list window or click the part from the screen. The program will mark the part name with an asterisk (*) and highlight the parts on the screen. Clicks APPLY and the program will not display contour of the selected part during CONTOUR ANIMATION. Instead, the selects parts will be plotted in gray color. Please see Figure 4.7.5.



Figure 4.7.5 Part Attributes control window (No Contour)

There are some functional buttons on the Part Attributes window for user to easy operate the parts.

ALL PARTS	Enable the user to select all the parts on the current database.	
DISPLAYED	Enable the user to select all the parts that are displayed in the current window.	
REVERSE	Enable the user to reverse the selected parts. All the selected parts will be unselected and all the unselected parts will be selected.	
CLEAR SELECTION	Turn all the selected parts to unselected.	
UNOD	Enable the user to cancel the last selected operation before pressing the Apply button.	

REDO APPLY	Enable the user to cancel the UNDO operation. Enable the user to execute the selected operation.
SAVE	Enable the user to save the current part attributes to a file. A Select file dialog box will pop up and prompt the user to specify a name after clicking this button.
RECALL	Enable the user to load the previously saved part attribute file and set as the current parts attribute.

4.8 USER VIEW

This function is used to save the current viewing orientation and recall the previously saved view. User may save up to 10 views in a session. The program displays a control window as shown in Figure 4.8.1

View List	
Userview1	
Userview2	
Save View	Delete
Recall View	Exit
Recall view	

Figure 4.8.1 User View control window

• SAVE VIEW

Save the current viewing orientation. The program assigns a default view name as shown in Figure 4.8.2. User may enter any view name in the VIEW NAME field. Click OK to save the current viewing orientation, or click CANCEL to abort the save operation.

Input View Name		
View Name Userview3		
Ok	Cancel	

Figure 4.8.2 View Name control window

• RECALL VIEW

Recall the previously saved viewing orientation. Click a VIEW NAME in the view list and

then click RECALL. The program will display the model according to the viewing orientation saved under the selected VIEW NAME.

• DELETE

Delete the previously saved viewing orientation. Click a VIEW NAME in the view list and then click DELETE to delete the saved view.

• EXIT

Closes the SAVE VIEW control window and exits the function.

4.9 BACKGROUND COLOR

This function allows the user to select a color from color palette as the background color in the graphic display window. Once the function is selected, the program displays a color palette as shown in Figure 4.9.1



Figure 4.9.1 Background Color Palette

The user may select any color in the palette as the background color. The program will change the background color immediately and exit the function as the color is selected. Press the ESC key to exit the function without selecting any color.

CHAPTER 5

TOOL

The functions in this menu are shown in Figure 5.1. The user can define section cut, mirror result, define active window, trace node and define node curve.

Tool		
Section Cut		
Constrain Motion		
Mirror Result by XYZ		
Define Active Window		
Clear Active Window		
Define Node Trace		
Clear Node Trace		
Part Value Curve		
Nodal Value Curve		
Element Value Curve		
Model Summary		

Figure 5.1 Tool Menu

A detailed description of each function and corresponding submenu is given in the following section.

5.1 SECTION CUT

This function displays the section cut of a finite element model with a defined plane intersecting the elements. The functions in SECTION CUT control window are shown in Figure 5.1.1. DEFINE CUT PLANE is the only function available when the SECTION CUT function starts.

Section Cut Op	eration		
- Display			
Section only			
Section Line Position			
S Fixed	© Moved		
Define Cut Plane			
Clear Se	Clear Section Cut		
Norma	Normal View		
Section C	ut Options		
Export Cut Section			
Show Section Plus Curve			
Cut Plane Operation			
⊗ Translate	© Rotate		
Move Section By Mouse			
Apply	Exit		

Figure 5.1.1 Section Cut Operation

• DEFINE CUT PLANE

The section plane is the U-V plane of the user defined local coordinate system. The local coordinate system may be defined by selecting one, two or three nodes from the model. The program displays a Control Option window as shown in Figure 5.1.2. The program also changes the displayed model to wire frame mode in gray color.

	Control Option
Sele	ect by Cursor
Wa	long +X Axis
Wa	long -X Axis
Wa	long +Y Axis
Wa	long -Y Axis
Wa	long +Z Axis
Wa	long -Z Axis
Reje	ect Last
Exit	

Figure 5.1.2 Define Cut Plane

ONE POINT

Select a node by cursor to define the origin of the LCS, then select a global direction as the local W axis and click EXIT. The global direction may be either + or - X (Y or Z) axis as listed in Figure 5.1.2. The local coordinate system will be defined at the first node with the local W axes following the selected direction and U, V axes parallel to the other two global axes.

TWO POINTS

Select the first node to define the origin of the LCS and the second node to define the local W-axis, then click EXIT to define the LCS. The local coordinate system will be defined at the first node with local w-axis aligned with the vector connecting the first and the second node.

THREE POINTS

Select the first node to define the origin of the LCS, select the second node to define the local U axis and the third node to define the U-V plane. The local V and W axis will be computed according to the right hand rule.

Once the local system is defined and accepted, the program will display the section lines in part color that represent the section cut of the model in the u-v plane. The program will activate other options as shown in Figure 5.1.3 for the user to change or operate the cut section.



Figure 5.1.3 Section Cut Operation

CLEAR SECTION CUT

This function enables the user to erase the section cut from the display window.

NORMAL VIEW

This function enables the user to view from the normal direction of the cut plane.

• SECTION CUT OPTIONS

This function controls the display and export of the section cut. Refer to Figure 5.1.4 for the available options.

1. CUT PLANE

The default number of cut planes is 20 if ALL PLANE option is selected. This means there will be 20 cut planes equally spaced along the local W direction. If the CUR.PLANE is selected, the current section cut will be exported when select the function EXPORT SECTION CUT. If the ALL PLANE option is selected, all 20 section cuts will be exported when select the function EXPORT SECTION CUT.

🚫 Section Cu 🔳 🗖 🔀		
Cut Plane		
No. of Planes	20	
🛚 Cur. Plane	Ø All Plane	
Arc Fit		
🔽 Display		
Max Radius	35.0000	
Min Radius	0.5000	
Radius Dev.	0.2000	
Min Chord	1.0000	
Section plus curve		
Apply Re	set Exit	

Figure 5.1.4 Section Cut Option

2. ARC FIT

This function will search and label all the arcs along the section line with the radius between the Max. Radius and the Min. Radius. If the DISPLAY is toggled on, the arcs labeled with radius will be displayed on the screen. The result of ARC FIT displays is shown in Figure 5.1.5.

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Figure 5.1.5 The result of ARC FIT

MAX RADIUS

Set the maximum arc radius that can be displayed.

MIN RADIUS

Set the minimum arc radius that can be displayed.

RADIUS DEV.

Set the tolerance between two adjacent arcs to merge.

MIN CHORD

Set the minimum chord length that can be displayed.

• EXPORT SECTION CUT

This function allows the user to export all the section lines to a NASTRAN file. The number is controlled by Cut Plane group options as shown in Figure 5.1.4, The program displays a Select File dialog window as shown in Figure 5.1.7.

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TOOL

Select Fi	le	
Look in	F:\QA_Model\Result\Numisheet2002\	- 🗈 📸
🚼 Numish	eet2002.nas	
File Name:		Save
File Type:	Nastran Data (*.nas)	Cancel

Figure 5.1.7 Export Nastran File

• SHOW SECTION CURVE

This function is only enabled for the section cut in contour animation. Click SHOW SECTION CUT PLUS CURVE to display a graph window containing the section curve. Refer to Figure 5.1.8 for a sample graph window. The abscissa is the arc length of the section and the ordinate is the corresponding contour value.

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Figure 5.1.8 A Section plus curve window

• MOVE SECTION BY MOUSE

This function allows the user to move the section cut location by using the mouse. The movement may be translation along the local W axis or rotation about the local W axis.

1. TRANSLATE

Click the MOVE SECTION BY MOUSE option and click MOVE SECTION BY MOUSE. eta/Post displays a Control Window to allow the user to define the reference point. Click DEFINE REFERENCE POINT to select a node in the current section as the reference node. Or click PREVIOUS POINT to use the previously defined reference point. The program draws a line along the local W axis as the directional line. Move the mouse along the directional line to obtain the new section cut nearest the cursor. Click the left mouse button to accept the new section and exit the function.

2. ROTATE

Click the MOVE SECTION BY MOUSE option and click MOVE SECTION BY MOUSE. eta/Post displays a Control Window to allow the user to define the rotational axis. Click DEFINE ROTATION AXIS to select two nodes in the current section as the W-Axis. Or click PREVIOUS AXIS to use the previously defined rotational axis. Move the mouse along the directional line to obtain the new section cut. Exit the Control Option to accept the U-Axis, at this time the user is allowed to drag mouse, the section cut will rotate along the U-Axis.

• DISPLAY OPTIONS

WHOLE MODEL

Whole model will be displayed after exit from the section cut menu.

SECTION ONLY

Only the section line will be displayed after exit from the section cut menu. This option is the default display option when the user uses Section function.

PARTIAL MODEL

This function allows user to display a portion of the model on the one side of the section line after exit from the section cut menu. If this option is selected, the program will prompt the user to select the side about the section line. The program will display only the selected portion of the model on the screen. Figure 5.1.9 shows a typical display of PARTIAL MODEL option.



Figure 5.1.9 An Example for PARTIAL MODEL display

• SECTION LINE POSITION

This function provides two options for the user to decide the section plane is fixed or moved.

FIXED

If the user selects this option, the section cut plane is fixed. The section cut will be made from the model in each time step intersecting the fixed section plane. Depending on the relative movement between the model and the cut plane, the section cut pattern may be different between time steps as the model is passing through the section plane. The result shown in the section may be cut from different elements between time steps.

MOVED

If the user selects this option, the section plane is moved with the model. The section cut is always made to the same elements intersecting the section plane between time steps. This will assure the result shown in the section is always cut from the same elements during the animation.

5.2 CONSTRAINT MOTION

This function enables the user to define a reference point for animation. The user may select any node in the model as the reference point by the function **SELECT REFERENCE NODE**. The user may also select any or all translation degree of freedom (X, Y and Z) to constrain the motion. Figure 5.2.1 shows the dialog window of the Constraint Motion.

Control Option
Constrain X-Axis
Constrain Y-Axis
Constrain Z-Axis
Select Reference Node
Show Reference Node
Clear Constrain Motion
Exit

Figure 5.2.1 Constraint Motion Dialog Window

The referenced node will be stationary in the constrained direction during the animation. The rest of the model will be displaced relative to the reference node.



Figure 5.2.2 Constraint Motion Dialog Window

Note: When Axis is selected as the constraint axis, the function will be labeled with asterisk as shown in Figure 5.2.2. When Show Reference Node is clicked, the function will be labeled with asterisk. The program labels the reference node with a circle during animation.

5.3 MIRROR RESULT BY XYZ

This function allows the user to define a plane to mirror the analysis result. Three mirror planes are available: XY PLANE, YZ PLANE and ZX PLANE as shown in Figure 5.3.1.



Figure 5.3.1 Mirror Result Control Option Window

The following example is to mirror a quarter model and result as shown in Figure 5.3.2. After selecting MIRROR RESULT BY YZ PLANE, the program mirrors the model and result as shown in Figure 5.3.3.

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Figure 5.3.2 Example of a quarter model and result



Figure 5.3.3 Mirrored model and result by YZ Plane

Press the CLEAN MIRROR RESULT in the Control Option Window to remove the mirrored model and result.

5.4 DEFINE ACTIVE WINDOW

This function allows the user to display a portion of the model for more detailed viewing. The user defines the desired area. eta/Post displays the elements with the analysis result as active window. Other portion of the model will be masked and became inactive.

The user can define the Active Window by Cursor, Drag Window, Polygon Freehand and Displayed. See the Control Option shown in Figure 5.4.1.

Control Option
Select by Cursor
Select by Window
Select by Polygon
Select by Freehand
Select by Displayed
Reject Last Selected
Redo
Abort Selected
Exit

Figure 5.4.1 Define Active Window Control Window

Click CLEAR ACTIVE WINDOW from the TOOL Pull-down menu to remove the defined active window. The program will display the whole model.

5.5 DEFINE NODE TRACE

NODE TRACING allows the user to select a set of nodes to be traced during animation. A trace is a line or track that shows the path that the node takes during the animation. A typical Node Trace is show in Figure 5.5.



ETA/POST

Figure 5.5. The Node Trace

Click the CLEAR NODE TRACE from the TOOL Pull-down menu to remove all of the currently defined traces.

5.6 **PART VALUE CURVE**

This function allows the user to plot the result of the selected parts. The program shows the maximum and minimum value in the selected parts in a time history curve in a graph window. The function only works in contour animation. The program displays a dialog window as shown in Figure 5.6.1 and prompts the user to select the desired parts. Figure 5.6.2 shows a typical Part Value Curve of thickness animation.

Note: The user should select the formed part (blank) as the tool parts don't have results.

Control Option
Select by Cursor
Select by Window
Select by Polygon
Select by Freehand
Select by Displayed
Reject Last Selected
Redo
Abort Selected
Exit

Figure 5.6.1 Select Part Control Option



Figure 5.6.2 A typical Part value curve

5.7 NODAL VALUE CURVE

This function allows the user to plot the result in a time history curve of the selected nodes in a new graph window. This function is only activated in contour animation. After selecting desired nodes, the program shows the node curve result as shown in Figure 5.7.



Figure 5.7 Node Curve Result

5.8 ELEMENT VALUE CURVE

This function allows the user to plot the result of the selected elements in a time history curve in a new graph window. The function only works during contour mode with ELEMENT RESULT options selected. The procedure of using the function is same as NODAL VALUE CURVE as descipbed in Section 5.7. Figure 5.8.shows a typical Element Value Curve.

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Figure 5.8 A sample of ELEMENT VALUE CURVE

5.9 MODEL SUMMARY

This function enables the user to display the statistics regarding elements and nodes in the model. Figure 5.8.1 shows a sample model summary.

Model Summary		
Number of Parts:	4	
Number of Elems:	2488	
Number of Nodes:	2622	
Max Elem No.:	2703	
Max Node No.:	2730	
Beams :	0	
Tri Plates :	144	
Quad Plates :	2344	
Hexahedrons :	0	
Wedges:	0	
Tetras : 0		
Exit		

Figure 5.8.1 Model Summary

CHAPTER 6

OPTION

The functions in this menu are shown in Figure 6.1. The user can customize the appearance in the graphic display window.

Option	
🗹 Axis	
🗹 Title	
🗹 Logo	
🗖 Normal Color	
Elem Orientation	

Figure 6.1 Tool Menu

A detailed description of each option is given in the following section.

OPTION

6.1 AXIS (toggle)

The XYZ coordinate system is displayed in the lower left corner of the display window. This option allows the user to toggle the axes on/off.

6.2 TITLE (toggle)

The title of the result file is displayed in the upper left corner of the display window. This option allows the user to toggle the title on/off.

6.3 LOGO (toggle)

This function toggles the logo (ETA/POST) at the lower left corner of screen on and off.

6.4 NORMAL COLOR (toggle)

This option allows the user to display the part color on positive side and gray color on the negative side of the finite element model when PLATE NORMAL option is selected in the DISPLAY OPTIONS window. This option is essential for the user to visually check the part for reversed normal of the finite element mesh. Figure 6.4.1 shows a part displayed with NORMAL COLOR and PLATE NORMAL option.



Figure 6.4.1 Typical display with Normal Color and Plate Normal option

6.5 ELEMENT ORIENTATION (toggle)

This option shows a vector from the first node to the second node of each plate element. It allows the user to visualize the direction of the element location U axis and local Z axis (according to the right hand rule). It is useful to check the orientation of the composite material. Figure 6.5.1 shows a typical display of a part with ELEMENT ORIENTATION option.



Figure 6.5.1 Typical display with Element Orientation option

CHAPTER 7

POSTPROCESS

The functions in the POSTPROCESS menu allow the user to graphically display and manipulate analysis results. There are 4 functions shown in the post-processing tool bar as shown in Figure 7.1a and 11 special functions for eta DYNAFORM as shown in Figure 7.1.b.



a) General Post-process function icons



b) The special icons for eta/DYNAFORM

Figure 7.1 Post-process functional icons.

Once a function in the tool bar is selected, the POST-PROCESSING CONTROL WINDOW appears. Each function allows the user to graphically display and manipulate a specific result for stamping simulation. The user selects the desired PLOT STATE, TIME STEPS, FRAME RANGE and COMPONENTS to plot or animate the result.

- Note: To load LS-DYNA result files and to activate the post process menu, see FILE/OPEN in Chapter 3 FILE MANAGER.
- *Note:* The user will not have access to have the control window when other control option windows are active.

A detailed description of each function is given in the following sections.

GENERAL POST-PROCESS FUNCTION ICONS

The post-process function icons are always displaying on the icon bar of Post-Processor after the user load the result files from LS-DYNA or NASTRAN. These are common functions for most finite element analyses.



The functions in this menu animate the deformed shape of the model in real time and display displacement of an individual step. The options are shown in Figure 7.1.1.

Deform	Operatio	on	
🗆 Unde	form		
Scale Factor		1.	0
Frames			
Single F	rame	•	Reset
2 3 4	0.00000 0.00341 0.00683 0.01024 0.01368 To	6 31 18 33	Inr 1
►	00		•
M		∎⊳	M
Frame N 4 Frames/			25

Figure 7.1.1 Deform control window

7.1.1 DEFORM OPERATION

• SHOW UNDEFORM SHAPE

This function enables user to toggle the undeformed geometry of the model on/off. The deformed shape plot is displayed in its original colour. The plot of the undeformed shape is

displayed in white over the deformed shape.

• SCALE FACTOR

This command adjusts the default scale factor of the deformed shape plot. The default is 1.

It scales plot components to a user-defined value allowing the user to magnify or minimize their visual display. For example, if the plot state is set to deformation, the user could magnify the deformation by a factor of ten to see small deformation not readily visible during animation.

7.1.2 FRAME OPERATION

This function allows the user to select desired frame(s) to plot (single frame) or animate (more than one frame) deformation shown as in Figure 7.1.2. There are 6 options shown as in Figure 7.1.3.

Frames		Frames
Single Frame 🛛 🔻 Reset		Range 💌 Reset
1 0.000000 2 0.000779 3 0.001558 4 0.002338 5 0.003117 From 1 To 16 Inr 1	Single Frame All Frames Even Frames Odd Frames Select Frames Range	1 0.000000 2 0.000779 3 0.001558 4 0.002338 5 0.003117 From 1 To 16 Inr 1

Figure 7.1.2 Frames Operations

Figure 7.1.3 Frames Options

Figure 7.1.4 Frame Range

• FRAMES

The FRAMES window allows the user to select individual frame(s) for the plot or animation. The frames selected are highlighted in blue. When frames are selected in other options, the corresponding frames are highlighted in the FRAME window.

• SINGLE FRAME

This function allows user to pick single frame, and eta/Post plots the deformation simultaneously.

• ALL FRAMES

Once All Frames is picked, all frames in the list window are selected for animation.

• EVEN FRAMES

Once Even Frames is picked, even frames in the list window are selected for animation.

• ODD FRAMES

Once Odd Frames is picked, odd frames in the list window are selected for animation.

• SELECT FRAMES

Once Select Frames is picked, eta/Post allows user to select any frames for animation. Left

mouse button picking works with CTRL and SHIFT to allow the user to select any desired frames in the list window.

• RANGE

The RANGE window provides the to user multiple options for determining the frames to be animated as shown in Figure 7.1.4. The RANGE option allows the user to define a range of frames with an increment. The data field for the RANGE option is not accessible until the option is selected.

After entering the desired values, press ENTER to activate the PLAY button.

• RESET

This function clears all previously selected frames.

7.1.3 ANIMATION OPERATION

This function allows the user to animate the selected frames as shown in Figure 7.1.5



Figure 7.1.5 Animate

• PLAY

eta/Post starts to animate the selected frames. After clicking the PLAY button, the other three buttons, PAUSE, STOP and EXPORT are activated as shown in Figure 7.1.6.



Figure 7.1.6 Play Status

• PAUSE

Pause the animation. In this mode, the four other functions are enabled to use as shown in Figure 7.1.7.



Figure 7.1.7 Pause Status



Stop the animation.

WRITE MOVIE FILE

This function writes an AVI file or a E3D file from the current animation. An AVI file is a Microsoft multimedia file that provides a means to store a series of 2D images for animation. An E3D file is an ETA proprietary file that provides a means to store the true 3D images that can be played by eta/3D Player.

1. During Animation, click the WRITE MOVIE FILE button. Eta/Post displays the WRITE FILE window for the user to choose the file type and enter the name and location for the file. Select AVI video (*.avi) or E3D Player file (*.e3d) as the file type, enter a file name and navigate to the desirable directory. Default directory is where the d3plot files are loaded.

2. After entering the name and location of the file, click the SAVE button in the WRITE FILE window. For AVI file type, eta/Post displays the SELECT COMPRESSION FORMAT for the user to select the compression type and quality.

3. The program writes the AVI or E3D file for the current animation.

• FRAME NUMBER

After the animation is paused, this function allows the user to drag the slider to the desired frame to display the result.

During animation, the frame number is changed automatically according to the current time step.

• FRAMES/SECOND

This function allows user to adjust the speed at which the animation is running by altering the number of frames per second. The user can drag the slider to adjust the frame rate. Once the frame rate is selected, the animation will continue at this frame rate until it is reset or stopped.



The functions in this menu enable the user to animate the element stress/strain and related results in real time. The color bar, located on right hand side of graphic window, displays the corresponding contour values. The location of the highest contour value in the model is labeled with an asterisk (*) and the lowest is labeled with a zero (0). The functions in this menu are shown in Figure 7.2.1

Contour	Operati	on	
Stress	Strain		•
≺Curren	it Comp	onent≻	
SIGMA	xx		•
≺Curren	t Laver≍	,	
INT(1)			•
🗖 Unde	form		
Elem	ent Res	ult	
Contour Setting			
Export Contour Line			
List Value			
Frames			
Single F	rame	-	Reset
	0.00000		
	0.00341 0.00683		- 6
-	0.01024		
5	0.01366	63	•
From 1	То	20	Inr 1
Þ	00		•
M		⊪	M
Frame Number			
1			
Frames/	Second		
Frames/	Second		25

Figure 7.2.1 Animate Contour control window
7.2.1 SELECT COMPONENT

The contour animation can show STRESS/STRAIN and DSIPALCEMENT results. The user selects the type of contour variable displayed during the plot/animation. The selected type of variable determines the components displayed in the CURRENT COMPONENT drop down list.

CURRENT COMPONET

The CURRENT COMPONENT WINDOW lists the components that will be displayed during the animation. Only one component may be selected for animation.

If the STRESS/STRAIN type is selected, the supported components are listed below:

SIGMA_XX	EPSON_YY
SIGMA_YY	EPSON_ZZ
SIGMA_ZZ	EPSON_XY
SIGMA_XY	EPSON_YZ
SIGMA_YZ	EPSON_ZX
SIGMA_ZX	ENERGY
BEND_MONMENT_MXX	MAX_VONMISES
BEND_MONMENT_MYY	MEAN_STRESS
BEND_MONMENT_MZZ	PRIN_STRESS1
SHEAR_RES_QXX	PRIN_STRESS2
SHEAR_RES_QYY	PRIN_STRESS3
NORMAL_RES_NXX	MAX_SHEAR_STRESS
NORMAL_RES_NYY	PRIN_STRAIN1
NORMAL_RES_NXY	PRIN_STRAIN2
THICKNESS	THINNING
EPSON_XX	NORM_STRAIN
	<u>, 1</u> , 1, 1, 1

If the DISPALCEMENT type is selected, the supported components are listed below:

DISPLACEMENT_X DISPLACEMENT_Y DISPLACEMENT_Z DISPLACEMENT_TOTAL

7.2.2 CURRENT LAYER

The user can select any layer in the element to show the result. The layer is corresponding to the integration point through the element thickness. Middle layer is the default setting in the program.

7.2.3 UNDEFORM

This function allows the resultant contour to be displayed on the un-deformed, original mesh. Refer to Figure 7.2.2 and 7.2.3 to compare the result displayed on the un-deformed mesh and deformed mesh.

POSTPROCESS







Figure 7.2.3 Contour display on deformed mesh

7.2.4 ELEMENT RESULT

This option allows the user to show the result by element instead of contour interpolated by nodes.

7.2.5 CONTOUR SETTING

This function will start the Contour Bar Options Control Window shown as Figure 7.2.4. The user can use these functions to customize the contour setting for animation.

Contour Bar Options					
<con< td=""><td>ntour Mode</td><th>)></th></con<>	ntour Mode)>			
RGB		_			
≺Cor	ntour Level	>			
Cont	inue	•			
<cor< td=""><td>tour Ran<u>c</u></td><th>16></th></cor<>	tour Ran <u>c</u>	16>			
Min:	Min: -363.6000				
Max: 516.4903					
Reverse Contour Bar					
Reset Contour Range					
A	Apply Exit				

Figure 7.2.4 Contour Setting box

• **REVERSE CONTOUR BAR**

This function allows the user to reverse the color of the contour bar for animation. The result of the reverse contour bar is shown in Figure 7.2.5.



Figure 7.2.5 The Reverse contour Bar result

• CONTOUR RANGE

The user can define the contour range for the contour bar by entering the values for the minimum and maximum range. If the entered value is lower than the maximum, the contour color of the result above the range is displayed in darker color than the top box in the contour bar. If the enter value is higher than the minimum value, the contour color of the result below range is displayed in dark color of the bottom box in the contour bar. The user may change the color of these two color boxes by clicking the color box in the CONTOUR BAR OPTION window. Figure 7.2.6 shows a typical contour plot with user defined color range. Click the APPLY button to update the contour display according to new contour range.



Figure 7.2.6 A typical contour plot with Contour Range

• **RESET CONTOUR RANGE**

This function resets the contour value range to the default maximum/minimum values of the entire animation.

• CONTOUR MODE

There are four types of color settings.

RGB (red, green, blue) RGBM (red, green, blue, magenta) RG (red, green) GRAY

CONTOUR LEVEL •

The contour level can be set from 2-20 levels. The program defaults to CONTINUE. If the user sets the contour level with any value 2-20, the contour color is displayed as solid color for each contour value in the contour bar. Figure 7.2.7 shows a contour plot with 12 colors in RGB mode.

JOBNAME: DR027 STEP 5 TIME: 0.018781 **COMPONENT:** Thinning



Figure 7.2.7 An Example for Contour plot of 12 colors

7.2.6 **EXPORT CONTOUR LINE**

This function allows the user to export the contour line (when the CONTOUR LEVEL is not CONTINUE) to a DYNAFORM Line Data file.

eta/Post prompts the user to enter the file name. After entering the file name and clicking SAVE button, the contour lines will be saved to the defined file.

7.2.7 LIST VALUE

This function lists the contour value of selected nodes or selected element (if ELEMENT RESULT is selected). For example, list node value in the following steps:

1. Click the LIST VALUE function in the CONTOUR CONTROL WINDOW.

2. The Control Option window is displayed with Select Node Option shown as Figure 7.2.8.

Control Option
Select by Cursor
Select by Window
Select by Polygon
Select by Freehand
Select by Displayed
Reject Last Selected
Redo
Exit

Figure 7.2.8 Select Node Control Option

- 3. Select the desired option form the list. The default setting is by mouse pick. The user can also select nodes by dragging window, polygon or free hand region.
- 4. Once the nodes are selected, the highest 10 values are listed at the lower left corner of the GRAPHICS DISPLAY WINDOW as shown in Figure 7.2.9.

CHAPTER 7 POSTPROCESS JOBNAME: DR027 0.961705 STEP 5 TIME: 0.018781 COMPONENT: Plastic strain, top layer 0.881563 0.801421 0.721279 0.641137 0.560995 0.480853 0.400711 0.320568 PLATSTIC STN 9.6771E-001 9.4904E-001 9.4263E-001 9.2839E-001 9.0910E-001 9.0567E-001 8.9983E-001 Index NodelD 0.240426 18070 18079 18053 11565 3 60284 4 17054 5 6 7 18071 0.080142 18068 18045 8.9983E-001 8.9107E-001 8 9 10 18067 18066 8.7521E-001 8.7257E-001 0.000000 ETA/POST

Figure 7.2.9 List Node Value

5. A Control Option Window appears shown as Figure 7.2.10. These functions control the position and number of contour values listed.

Control Option
Highest
List Down
List Up
Lowest
List per Page
List Position
Exit

Figure 7.2.10 List Value Control Option

HIGHEST

The set of nodes with the highest value are listed.

NEXT HIGHEST

The set of nodes with next highest value are listed.

NEXT LOWEST

The set of nodes with next lowest value are listed.

LOWEST

The set of nodes with the lowest value are listed.

SET LIST NUMBER

The function prompts a data control window that allows the user to enter the number of the listed nodes.

SET LIST POSTION

This function allows the user to place the list window by the cursor pick.

Other functions are common to those in the DEFORM animation.



The functions in this menu animate the analysis results with vectors in real time. The options are shown in Figure 7.3.1.

Vector Op	peratior	1		
Displace	ement			•
<current< td=""><td>t Layer></td><td></td><td></td><td></td></current<>	t Layer>			
				-
<current< td=""><td>t Comp</td><td>onent</td><td>></td><td></td></current<>	t Comp	onent	>	
X	ΨY		▼ Z	:
🗖 Undef	orm			
🗆 By Ele	m Size			
Scale Fa	ictor		1.0	
C	>ontour	Settir	ng	
	List V	alue		
Frames			_	
Single F	rame		F	Reset
	0.00000			
	0.00341	-		
).00683).01024			
).01024).01366			
From 1	То		In	1
FIOIT	10	20		
	00			•
M	41	₽		M
Frame N	umber			
1 h				
Frames/9	Becond			
25				

Figure 7.3.1 Vector Operation control window

7.3.1 SELECT COMPONENT

There are four types of component, DISPLACEMENT, VELOCITY, ACCELERATION, STRESS and STRAIN in the function.

If DISPLACEMENT, VELOCITY or ACCELERATION is selected, the CURRENT LAYER is disabled, and the CURREN COMPONENT is enabled used. The user can select any component or any combination of them from the list.

If STRESS or STRAIN is selected, the CURRENT LAYER is enabled and the CURRENT COMPONENT is disabled. There are MIDDL, TOP and BOTTOM available in the CURRENT LAYER.

7.3.2 BY ELEMENT SIZE AND SCALE FACTOR

This function is used to control the size of the vector.

BY ELEMENT SIZE will scale the vector size to fit within the element.

SCALE FACTOR allows the user to enter a scale factor to vector length according to the magnitude of the result.

Note: The SCAL FACTOR is disabled when BY ELEMENT SIZE is selected.

SPECIAL ICONS FOR eta/DYNAFORM

Those icons are special for eta/DYNAFORM post-processing. If the user opens a result file of a DYNAFORM simulation, these icons will be displayed in the top of CONTROL WINDOW. This allows the user to quickly select the type of result to be reviewed by a simple mouse click.



This function is used to evaluate the formability of the blank (safety and failure zones). The X and Y-axes in the diagram represent the minor and major strains of each element. The options in this menu are shown in Figure 7.4.1.

FLD Operation						
<current MIDDLE</current 		er>	∇			
	-					
Elem	ent Re	sult				
FLI	D Curv	e Opti	on			
Ed	it FLD	Windo	w			
	List V	alue				
FLD F	leverse	ed Ma	pping			
Frames						
Single	Frame	∇	Reset			
1	0.000					
2 3	0.005					
4	0.010	5 0.018781				
			•			
		3781	▼ Inr 1			
5	0.018	3781	Inr 1			
5 From 1	0.018 To	3 781 5				
5 From 1	0.018 To	3781 5 ■	•			
5 From 1 N Frame N 1	0.018 To	3781 5 ■ ■	•			
5 From 1	0.018 To	3781 5 ■ ■	•			

Figure 7.4.1 FLD control window

7.4.1 FLD CURVE OPTION

This function allows the use to define the FLD curve and other parameters for FLD evaluation. The program displays the FLD CURVE AND OPTION window as shown in Figure 7.4.2.

FLD Curve and Option					
Define Curve By	Curve Type				
◆ n, r, t n (0.0-0.5) 0.	.230 🔷 True				
r (0.0-5.0) 1.	.820 • Engineering				
Thick. (mm) 1.					
♦File					
Parameters	Curve Filter				
FLC Limit(-1.0 ~ 1.0) 0.000					
Safety Margin (0.0 ~ 0.5) 0.100					
Allowable Thinning 0.300					
Essential Thinning 0.020 Vrinkle tendency					
Allowable Thickening 0.010 Wrinkle					
Show Mode Line					
Reset	OK Cancel Apply				

Figure 7.4.2 FLD Curve and Option

• DEFINE CURVE BY

Allow the user to define an FLD curve by entering values of n, r, and thickness or by a curve file.

Click the FILE option button to define the FLD curve. The program will display a SELECT CURVE FILE window for the user to select a curve file.

• CURVE TYPE

The function allows the user to select between the engineering and the true strain for FLD evaulation.

• PARAMETERS

FLD0 ---*FLD0* is the lowest point on the failure curve. The user can move the failure curve in Y-direction by entering a FLD0 value.

SAFTY MARGIN --- The user can define the margin area of the FLD by changing the distance from the margin curve to the failure curve. The setting for *SAFETY MARGIN* determines what range of strain below the FLD is defined as at risk of cracking. Generally, this is set to 10 percent below the failure curve.

ALLOWABLE THINNING ---- The setting for ALLOW THINNING determines what percent thinning of material in biaxial mode. Generally, it is recommended to set it to about 30%.

ESSENTIAL THINNING---The ESSENTIAL THINNING setting determines what minimum percent thinning of material is required to determine a required stretch.

ALLOWABLE THICKENING ---- The ALLOW THICKENING setting determines what percent gathering of material is necessary before the material is defined as wrinkling. This default set at 2%.



• CURVE FILTER

FLD divides the whole model into 7 areas based on the formability of the part. Each area is shown in a unique color. An example of FLD is as Figure 7.4.3.

Figure 7.4.3 An Example of FLD evulation

Any of the area except CRACK and SAFE can be turned off by un-checking the option box under CURVE FILTER in the FLD CURVE and OPTION window.

• SHOW MODE LINE (toggle)

Toggles ON/OFF the forming mode lines in the FLD window.

7.4.2 EDIT FLD WINDOW

This function allows the user to change the size and location of the FLD window by a drag window. Once the function is selected, the user is prompted to drag a window to define FLD in the GRAPHICS DISPALY WINDOW. The user may try as many size and location as he wishes until he clicks the EXIT button in the control window.

7.4.3 FLD REVERSED MAPPING

This function allows the user to trace the elements in the model from the FLD window. The user moves the curve to a particular point in the FLD window to highlight the corresponding elements in the model. Click the left mouse button to stop the tracing. The program will label the corresponding elements with the element and node numbers.



This function animates the contour of blank thickness to estimate the stamping quality. The program displays a control window as shown in Figure 7.5.1.

Thickne	ss Oper	ation	
<currer< td=""><td>nt Comp</td><td>onent≻</td><td></td></currer<>	nt Comp	onent≻	
THICK	VESS		•
🗆 Unde	form		
🗆 Elem	ent Res	ult	
	Contour	Setting	
Ex	port Co	ntour Lir	ne
	List V	/alue	
Frames			
Single	Frame	-	Reset
1	0.00000		
	0.00341 0.00683		- 6
-	0.00083		
5	0.01366		\bullet
From 1	То	20	Inr 1
▶	00		•
M	41	₽	M
Frame N	lumber		
			20
Frames.	Second		
-			25
1			

Figure 7.5.1 Thickness Control Window

The use may select THICKNESS or THINNING from the drop down menu to animate the thickness or thinning of the blank. For thickness contour, the program automatically switch to REVERSE CONTOUR BAR mode to plot the thinnest area in red and the thickest area in blue. See the Figure 7.5.2 and 7.5.3 for a sample plot of thickness and thinning contour.





This function allows the user to display, animate and list the major/minor principal strains. Figure 7.6.1 and Figure 7.6.2 show the control window for the Major and Minor Strain function.



Figure 7.6.1 Major Strain

Figure 7.6.2 Minor Strain

Other functions are common to other functions in the previous sections.



The functions in this window allow user to animate the principal in-plane strains. The program displays a control a display window as shown in Figure 7.7.1.

Strain In-F	lane (Opera	atio	า
≺Current	Layer≍	,		
MIDDLE				•
🗖 Undefo	rm			
🗖 By Elen	n Size			
Scale Fac	tor		1.0)
Ci	ontour	Setti	ng	
	List V	alue		
Frames			_	
Single Fr	ame		•	Reset
	00000	-		
	00341 00683			- 1
	01024			
5 0.	01366	63		•
From 1	То	20		nr 1
	00			•
M				M
Frame Number				
5				
Frames/S	econd			
				25
1				

Figure 7.7.1 Strain In-Plane Control Window

The in plane principal strains are displayed in the model as vectors. The value range is displayed in the CONTOUR BAR.

Other functions are common to the VECTOR function as described in the previous section.

7.8 BLANK TOOL DISTANCE

Blank to Tool distance allows the user to check the distance between a specified tool and the Blank. User can use this function to check the contact pattern during the forming process by animating the distance of the blank and tool. Figure 7.8.1 shows the control window of the function.

Blank/To	ool Dista	ance	Ор	eration	
🗆 Norm	Directio	on			
🗖 Elem	ent Res	ult			
	Define	e To	ol		
E	llank by	Eler	nen	t	
	Contour	Set	ting		
Frames					
Single I	Frame		▼	Reset	
1	0.00000				
2	0.00341	-			
3	0.00683				
4 5	0.01024 0.01368				
From 1					
	00			•	
M		I	Þ	M	
Frame Number 5					
Frames/Second					
				25	

Figure 7.8.1 Blank Tool Distance

• NORM DIRECTION (toggle)

If the option is selected, the distance between the blank and the tool is calculated from the normal direction of the selected tool. Otherwise, the distance is calculated from the tool motion direction.

• DEFINE TOOL

This function allows the user to select the tool for calculating distance. The program displays the Select Part Control Option window as shown in Figure 7.8.2.

Control Option
Select by Cursor
Select by Window
Select by Polygon
Select by Freehand
Select by Displayed
Reject Last Selected
Redo
Exit

Figure 7.8.2 Select Part Control Option

User can select part(s) by the cursor pick, dragging window, polygon and free hand region.

• BLANK BY ELEMENT

This function allows the user to select elements of the blank by cursor pick, dragging window, polygon area or free hand area.

After the tool is defined, the user can animate the blank tool distance contour. Figure 7.8.3 shows a typical contour plot of the distance between the blank and die at the initial forming step.

POSTPROCESS

CHAPTER 7







This function allows user to simulate the circular grid testing in the actual stamping operation. The program paves the circular grid according to the user's specification on the deformed blank. The deformed circles are calculated based on the element strains and display on the deformed blank. Figure 7.9.1 shows the control window of the Circular Grid function.

CircularG	rid Ope	eratio	n	
Radius	Radius 10.194			194
Offset			22	654
Defi	ne U-V	/ Dire	ctio	n
S	elect (Circle	s	
Frames				
Single Fr	ame		•	Reset
1 0.000000 2 0.003416 3 0.006831 4 0.010248 5 0.013663 ▼ From 1 To 20 Inr 1				
•	00			•
М		₽		M
Frame Nu 2 Frames/S				25

Figure 7.9.1 Circular Grid

• RADIUS

This parameter is used to define the radius of the circle. The default value is calculated by the element size.

• OFFSET

It is the gap distance between two circles in the U and V directions of the circular grid. The default value is calculated by the element size.

• DEFINE U-V DIRECTION

The U-V plane is used to orient the circular grid direction on the blank. Follow the standard procedure for defining U-V plane.

• SELECT CIRCLE

This function allows the user to select the circle to list the strain result. It is only activated after the animation is started. The result of the selected circle is displayed in the message window in the following format.

[i]-<46> <Major>=-22.8553(%) > <Minor>=38.4680(%)>



Figure 7.9.2 A sample plot of Circular Grid



Skid Mark function allows to user display any possible impact marks left on the blank by the tools. Figure 7.10.1 shows the control window of this function.

SkidMar	k Opera	tion		
🗖 Trace	Betwee	en S	tep	
C)efine D	rive	Line	
E	Export S	kid l	_ine	
Frames				
Single I	Frame		▼	Reset
2 3 4	0.00000 0.00341 0.00683 0.01024 0.01366 To	16 31 48 53		Inr 1
	00			•
M	- 4∎	0	▶	M
Frame N 2 Frames/				25



Note: Before starting the function, there should be a line defined in the current database. Otherwise, the program will issue a warning message "No lines in database".

• TRACE BETWEEN STEP (toggle)

If the function is selected, one skid line per frame is displayed on the blank. Otherwise, only two skid mark lines are plotted and displayed, one for the original position in the first frame, the other is the position for the current frame.

- DEFINE DRIVE LINE
- This function allows the user to select the drive line(s) by cursor pick, dragging window, polygon or free hand region. The drive line is usually defined on the tool mesh.

• EXPORT SKID LINE

This function allows the user to export the skid line to a line data file. The program displays a save file dialog window to let the user enter the file name to save the skid line in the eta/DYNAFORM Line Data format.

Figure 7.10.2 shows a typical plot of Skid Line result. The first position is labeled with red squares and the current position is labeled with yellow squares.



Figure 7.10.2 A sample plot of Skid Mark



This function calculates the outline of the blank in the binder surface (un-deformed blank). It is used to estimate the necessary blank size to form the part. The calculation is based on the trim line on the part after the draw-die or spring back simulation. The following steps should be followed.

- Read in d3plot files from the DYNA analysis.
- Read in a line data file for the trim line using the IMPORT function in the FILE menu. The line data file should only consist of the trim line(s). If the line data is not available, use the CREATE LINE function in the EDIT menu to create the trim line.
- Select the BLANK OUTLINE function from the icon bar.
- The Control Option Window is shown as in Figure 7.11.1. Click SELECT BY CURSOR to select trim line(s).
- After desired trim line is selected, click EXCUTE function to calculate the Blank Outline.

Control Option
Select by Cursor
Execute
Reject Last
Exit

Figure 7.11.1 Select Line Control Option Window

Note: If there is no line defined in the database, the program will issue a message "NO LINES IN DATABASE".



Figure 7.11.2 Trim Line on Final Step of the Deformed Blank



Figure 7.11.3 Outline on the Undeformed blank The selected or created trim line will automatically mapped to the original (un-deformed) blank. The user can estimate the blank size from this outline.

7.12 EDGE MOVEMENT

The function enables the user to animate movement of the blanks outer edge in real time. A vector is drawn to show the displacement (including X, Y, and Z orientation) at the boundary nodes of the blank. The contour bar, located on upper right corner of the graphic window, displays the corresponding contour magnitude of the displacement vectors. The location of the highest contour value in the model is labeled with an asterisk (*) and the lowest is labeled with a zero (0). The options for this function are shown in Figure 7.12.1:

Edge Mo	oveme	ent C	pe	ration
Delta X Delta Y			0.0	
			0.0	
Delta Z			10.0	<u> </u>
Referen 1	ce Fra	ame		
⊠ X	V Y	,		Z
Co	ontour	Set	ting	
	List V	alue	2	
Frames				
Single F	rame	7	∇	Reset
1	0.000			
	0.00			
3	0.009			
4	0.01			
5	0.018		1	
From 1	То	5	lr	nr 1
	00		1	•
M		₽		M
Frame Number 1 Frames/Second 25				

Fig 7.12.1 Edge movement control window

DELTA X/DELTA Y/DELTA Z

Those options enable the user to specify the deviation of the referenced boundary line relative to the original boundary line of the reference frame along the X, Y and Z direction. The defined value will be added to the edge movement vectors.



Figure 7.12.1 Edge Movement definition



Figure 7.12.2 Edge movement with delta x=20 and reference frame=1.

REFERENCE FRAME

This function enables the user to specify which frame to be used as the referenced to calculate the edge movement. The program will use the boundary line of this frame as reference to calculate the movement vectors. The user can click and slide the slider to select the start frame.

COORDINATION OPTION

There are three check box denotes three different orientation X, Y and Z. For example, if toggle on the X, it means that only the displacement on X orientation is calculated and plots on the screen. The user can toggle on all three options one time.

7.13 DEFECT DETECTION

This function is used to detect the surface defect of the deformed blank. The objective is to simulate the Stone Test in the shop. The control window of this function is shown in Figure 5.2.1.

Defect detection		
Defect A:	0.01	
Defect B:	0.10	
Defect C:	0.20	
Defect D:	0.50	
Stone length:	10.0	
Scan Increment:	0.50	
Select Elements		
Show Defect		
Clear Defect		
Exit		

Figure 5.2.1 Defect Detection

DEFECT A, **B**, **C** and **D** are the criteria for the defection. **STONE LENGTH** is the chord length to calculate the vertical distance to the selected elements. **SCAN INCREMENT** is the distance between the measurement.

- 1. The user should click **SELECT ELEMENTS** to select elements for processing.
- 2. The Select Elements option window is shown in Figure 7.13.1.

Control Option
Select by Cursor
Select by Window
Select by Polygon
Select by Freehand
Select by Displayed
Reject Last Selected
Redo
Exit

Figure 7.13.1 Select Elements Option

- 3. After select desired elements, select **Exit** to exit the function.
- 4. The SHOW DEFECT and CLEAR DEFECT functions will be activated as shown in Figure 7.13.2.

Defect detection		
Defect A:	0.01	
Defect B:	0.10	
Defect C:	0.20	
Defect D:	0.50	
Stone length:	10.0	
Scan Increment:	0.50	
Select Elements		
Show Defect		
Clear Defect		
Exit		

Figure 7.13.2 Defect Detection

5. Click **SHOW DEFECT** to displayed the defect contour as shown in Figure 7.13.3. The contour color is based on the surface defect over the stone length. The red color shows the area on the mesh with the highest defect level.



Figure 7.13.3 An Example of Detect Defection

Click **CLEAR DEFECT** to remove the contour. The user may define different defect levels for another evaluation.

Click EXIT to exit the **DETECT DEFECTION** function.



The GRAPH function is an independent module than other functions in eta/Post. This function enables the user to visualize time history result from LS-DYNA analysis in graph form. In addition, the GRAPH function offers a wide range of tools to help the user better understand and convey the results. Features include the ability to manipulate the display settings (labels, colors, etc) and a host of advanced filtering techniques (FIR, SAE, Butterworth, averaging, etc.) and calculation of different results. The detailed description of available functions in GRAPH is given in the following sections.

7.14.1 START UP

The user can activate the GRAPH function by clicking the GRAPH icon on the toolbar. The program will display the graph control window for the user to load the time history result file. The graph control window is shown in Figure.7.14.1.

Graph	
Result File	Load
	-
Plo	
New G	raph
Exi	t

Figure 7.14.1 Graph start up window

7.14.2 RESULT FILE LOAD

The function allows the user to read result files form LS-DYNA analysis into the current database. The user can input LS-DYNA ASCII, State and Time data files. Click the LOAD button and the program pops up the Select File dialog box for user to select a database file. The figure is shown in Figure 7.14.2.

Select File		
Look in	C:\eta_post_training\Demo\	> 🗈 📑
? elout ? gIstat ? rcforc		
File Name:		Open
File Type:	Graph Data	Cancel

Figure 7.14.2 Select File dialog box.

7.14.3 GRAPH DATA

Eta-Post supports the following result files from DYNA analysis:

ABSTAT	Airbag statistics
BNDOUT	Boundary nodal forces
DEFGEO	Deformed geometry
DEFORC	Discrete elements
ELOUT	Element data
GCEOUT	Contact element resultants
GLSTAT	Global data
JNTFORC	Joint force file
MATSUM	Material energies
NCFORC	Contact interface forces
NODFOR	Nodal force
NODOUT	Nodal point data

RBDOUT	Rigid body data
RCFORC	Resultant interface forces
RWFORC	Wall forces
SBTOUT	Seatbelt output
SECFORC	Cross section forces
SLEOUT	Sliding interface energy
SPCFORC	Single point constraint (SPC) reaction forces
SSSTAT	Subsystem statistics
SWFORC	Spotweld rivet forces
TPRINT	Temperature output

AIRBAG STATISTICS (ABSTAT)

The user can plot airbag statistic data from the "abstat" file. The following types are available:

> VOLUME PRESSURE INTERNAL ENERGY DM/DT IN GENSITY DM/DT OUT TOTAL MASS GAS TEMPERATURE

BOUNDARY NODAL FORCES (BNDOUT)

The user can plot boundary nodal force time history data from the "bndout" file. The following types are available:

> XFORCE YFORCE ZFORCE ENERGY

DEFORMED GEOMETRY (DEFGEO)

The user can plot the deformed geometry data from the "defgeo" file.

DISCRETE ELEMENTS (DEFORC)

This user can plot the discrete element time history data from the "deforc" file. The following types are available:

X-FORCE (MOMENT)
X-FORCE (MOMENT)

X-FORCE (MOMENT) RESULTANT FORCE (MOMENT)

◆ ELEMENT DATA (ELOUT)

The user can plot element force data from the "elout" file.

♦ CONTACT ELEMENT RESULTANTS (GCEOUT)

The user can plot contact element resultant data from the "**gceout**" file. The following types are available:

XFORCE YFORCE ZFORCE FORCE MAGITUDE X MOMENT Y MOMENT Z MOMENT MOMENT MAGNITUDE

• GLOBAL DATA (GLSTAT)

The user can plot the global time history data from the **"glstat"** file. The following types are available:

TIME STEP TOTAL ENERGY TOTAL/INITIAL ENERGY ENERGY RATIO KINETIC ENERGY/ERODED KINETIC ENERGY INTERNAL ENERGY/ERODED INTERNAL ENERGY SPRING & DAMPER EMERGY HOURGLASS ENERGY SYSTEM DAMPING ENERGY SLIDING INTERFACE ENERGY EXTERNAL WORK TIME PER ZONE CYCLE NUMBER OF SHELL ELEMENT STEP SIZE GLOBAL X VELOCITY GLOBAL Y VELOCITY GLOBAL Z VELOCITY

• JOINT FORCE FILE (JNTFORC)

The user can plot the joint force data from the "**jntforc**" file. The following types are available:

X_FORCE Y_FORCE Z_FORCE X_MOMENT Y_MOMENT Z_MOMENT RESULTANT_FORCE RESULATANT_MOMENT

◆ MATERIAL EERGIES (MATSUM)

The user can plot the material energy time history data from the **"matsum"** file. The following types are available:

INTERNAL ENERGY KINETIC ENERGY X MOMENT Y MOMENT Z MOMENT X RIGID BODY VELOCITY Y RIGID BODY VELOCITY Z RIGID BODY VELOCITY

♦ CONTACT INTERFACE FORCES (NCFORC)

The user can plot the contact interface force data from the **"ncforc"** file. The following types are available:

X FORCE Y FOECE Z FORCE PRESSURE X COORDINATE Y COORDINATE Z COORDINATE

NODAL FORCE (NODFOR)

The user can plot the nodal force data from the "nodfor" file.

• NODAL POINT DATA (NODOUT)

The user can plot the nodal point data from the "nodout" file. The following types are available:

X DISPLACEMENT Y DISPLACEMENT Z DISPLACEMENT X VELOCITY Y VELOCITY Z VELOCITY X ACCELERATION Y ACCELERATION Z ACCELERATION

RIGID BODY DATA (RBDOUT)

The user can plot the rigid body time history data from the "**rbdout**" file. The following types are available:

GLOBAL X COORDINATE GLOBAL Y COORDINATE GLOBAL Z COORDINATE GLOBAL X DISPLACEMENT GLOBAL Y DISPLACEMENT GLOBAL Z DISPLACEMENT GLOBAL X ROT DISPLACEMENT GLOBAL Y ROT DISPLACEMENT GLOBAL Z ROT DISPLACEMENT GLOBAL X VELOCITY GLOBAL Y VELOCITY GLOBAL Z VELOCITY GLOBAL X ROT VELOCITY GLOBAL Y ROT VELOCITY GLOBAL Z ROT VELOCITY GLOBAL X ACCELERATION GLOBAL Y ACCELERATION GLOBAL Z ACCELERATION GLOBAL X ROT ACCELERATION GLOBAL Y ROT ACCELERATION GLOBAL Z ROT ACCELERATION DVECTOR ROW_1-A DVECTOR ROW_1-B DVECTOR ROW_1-C

DVECTOR ROW_2-A DVECTOR ROW_2-B DVECTOR ROW_2-C DVECTOR ROW_3-A DVECTOR ROW_3-B DVECTOR ROW_3-C LOCAL A DISPLACEMENT LOCAL B DISPLACEMENT LOCAL C DISPLACEMENT LOCAL A ROT DISPLACEMENT LOCAL B ROT DISPLACEMENT LOCAL C ROT DISPLACEMENT LOCAL A VELOCITY LOCAL B VELOCITY LOCAL C VELOCITY LOCAL A ROT VELOCITY LOCAL B ROT VELOCITY LOCAL C ROT VELOCITY LOCAL A ACCELERATION LOCAL B ACCELERATION LOCAL C ACCELERATION LOCAL A ROT ACCELERATION LOCAL B ROT ACCELERATION LOCAL C ROT ACCELERATION

• **RESULT INTERFACE FORCES (RCFORC)**

The user can plot the resultant interface data from the **"rcforc"** file. The following types are available:

X FORCE Y FORCE Z FORCE MASS

♦ WALL FORCES (RWFORC)

The user can plot the rigid wall time history data from the **"rwforc"** file. The following types are available:

NORMAL FORCE X FORCE Z FORCE Z FORCE

♦ SEATBELT OUTPUT (SBTOUT)

The user can plot the seatbelt output data from the "sbtout" file. The following types are available:

SEATBELT SLIPRING RETRACTOR

• CROSS SECTION FORCE (SECFORC)

The user can plot the cross section time history data from the **"secforc"** file. The following types are available:

X FORCE	X MOMENT
Y FORCE	Y MOMENT
Z FORCE	Z MOMENT
X CENTROID	TOTAL FORCE
Y CENTROID	TOTAL MOMENT
Z CENTROID	AREA

♦ SLIDING INTERFACE ENERGY (SLEOUT)

The user can plot the interface energy data from the **"sleout"** file. The following types are available:

TOTAL SLAVE SIDE TOTAL MASTER SILE TOTAL ENERGY

• SPC REACTION FORCES (SPCFORC)

The user can plot the SPC reaction force data from the **"spcforc"** file. The following types are available:

X FORCE Y FORCE Z FORCE X MOMENT Y MOMENT Z MOMENT

♦ SUBSYSTEM STATISTICS (SSSTAT)

The user can plot the subsystem statistic data from the "**ssstat**" file. The following types are available:

KINETIC ENERGY GLOGAL	INTERNAL ENERGY RATIOS 2
KINETIC ENERGY SUBSYSEM 1	INTERNAL ENERGY RATIOS 3
KINETIC ENERGY SUBSYSEM 2	INTERNAL ENERGY RATIOS 4
KINETIC ENERGY SUBSYSEM 3	X MOMENT 1
KINETIC ENERGY SUBSYSEM 4	X MOMENT 2
INTERNAL ENERGY GLOBAL	X MOMENT 3
INTERNAL ENERGY SUBSYSTEM 1	X MOMENT 4
INTERNAL ENERGY SUBSYSTEM 2	Y MOMENT 1
INTERNAL ENERGY SUBSYSTEM 3	Y MOMENT 2
INTERNAL ENERGY SUBSYSTEM 4	Y MOMENT 3
KINETIC ENERGY RATIOS 1	Y MOMENT 4
KINETIC ENERGY RATIOS 2	Z MOMENT 1
KINETIC ENERGY RATIOS 3	Z MOMENT 2
KINETIC ENERGY RATIOS 4	Z MOMENT 3
INTERNAL ENERGY RATIOS 1	Z MOMENT 4

♦ SPOTWELD RIVET FORCES (SWFORC)

The user can plot the spotweld rivet force data from the **"swforc"** file. The following types are available:

AXIAL SHEAR

◆ TEMPERATURE OUTPUT (TPRINT)

The user can plot the temperature output data from the **"tprint"** file. The following types are available:

HEAT GENERATION TOTAL HEAT GENERATION

CHANGE INTERNAL ENERGY INTERNAL ENERGY

The user can select a file from the **Select File** dialog box and click **Open** to load the file to the program. There are many different types of result files from LS-DYNA analysis that can be read in. The number of result files depends on the type of analysis and the output control setting in pre-processor. The user may load as many files in the current database to process. The program displays the Graph control window as shown in Figure 7.14.3.

Graph	
Result File Load	
gistat	
matsum	
rcforc	
	_
Туре	
N/A	
Wall-1	
Component	
1 - Kinetic Energy	
3 - Internal Energy	
5 - Total Energy	
6 - Total / Initial Energy	
8 - Spring Damper Energy	
10 - Damping Energy 11 - Sliding Energy	
13 - External Work	
14 - Step Size	
15 - X-velocity	
16 - Y-velocity	
17 - Z-velocity	
18 - Time ner 70ne ovole	-
Plot	
New Graph	
Exit	

Figure 7.14.3 Graph control window

There are three List boxes and three function buttons in the Graph window. The number of list boxes depends on the result file type. The detailed description of the functions is given in the follow sections.

RESULT FILE

The Result File list box displays the name of result files loaded in the current session. The user can select the desired file name in the list box to retrieve the related data.

TYPE

The items list the Type list box depends upon selected the result file. Only the actual data types in the selected file will be displayed. For example in Figure 14.3, there are two items in the list box (N/A and Wall-1). N/A indicates the first data type is not available.

COMPONENT

The COMPONENT list box lists the components according to the selected file and the selected type. The use may select as many components as necessary to be plotted in a graph window. The user may select a component by clicking the name in the list or select multiple components by pressing the SHIFT (range) or CTRL (add) key while clicking the mouse button.

The program plots a curve with a unique colour for each selected component.

PLOT

This function plots the selected item(s) in the COMPONENT list box to a curve(s) in current graph window. Figure 7.14.4 shows a typical graph window in the display window. The user may move the graph window to a different location by dragging the title bar in the graph window.



Figure 7.14.4 Graph window in eta-Post window.

GRAPH OPERATION TOOLBAR

The **v** button at the bottom of the graph window is used to open graph operation toolbar as shown in Figure 7.14.5.

Print	Clipboard	Export	Attribute	Operation	Save	A
-				-	-	

Figure 7.14.5 Curve operation toolbar.

There are six functions in the toolbar that can be used to operate the graph window. Detailed description for each function is given in the following sections.

• PRINT

This function enables the user to print or save the content of the current graph window to a picture file. Refer to the section 3.5, PRINT, for more information.

• CLIPBOARD

This function enables the user to copy the content of the current graph window to the clipboard. Copy to Clipboard is the standard Windows operation for transferring data between software. The user can copy a graph image directly to other Microsoft programs as a bitmap image provided that the other program supports bitmap image. The image in Figure 7.14.6 is inserted to Microsoft Word document using the CLIPBOARD function.



Figure 7.14.6 An inserted image form clipboard to MS-Word

• EXPORT

This function enables the user to export the curves in the current graph window to a DYNAFORM curve file (with the .CUR extension). The program displays the Select File dialog window and prompts the user to enter the file name.

• ATTRIBUTE

This function enables the user to change the attributes of the curve. Click the Attribute button to display the control window at the bottom of the graph window. Figure 7.14.7 shows the functions in the ATTRIBUTE control window.



Figure 7.14.7 Attribute control window

There are many options for the user to change the attribute of the selected curve. The box on the left of the window shows the curve names in the graph window. The user should select a desired curve by clicking the curve name to change its attribute.

ON/OFF

This function enables the user to turn on/off the selected curve(s) in the graph window. The user may select a curve by clicking the name in the list or select multiple curves by pressing the SHIFT (range) or CTRL (add) key while clicking the mouse button.

PROPERTIES

This function will display a window to present the basic properties (number of points in curve, Min. Y and Max. Y coordinates) of the selected curve. A typical PROPERTIES window is shown in Figure 7.1.4.8.

Properties
Points: 101
Min. Y: -3516.17
Max. Y: 1902.73
ОК

Figure 7.1.4.8 Properties window

CURVE NAME

This function allows the user to change the name of the curve.

CURVE STYLE

This function offers an option for the user to change the line style of the selected curve. There are four styles available for the curve.

SOLID
DASH
DOT
DASH DOT

The default style is SOLID and the user can press the **Solution** button on the right of the text box to select a desired type. Click the APPLY button to update the graph window.

NUMBER OF CURVE MARKS

This function offers an option to the user to change the number of curve marks on the selected curve. The user can click \checkmark button on the right of the text box to select a desired number (2~15) of curve marks.

MARK

This function offers an option to the user to change the type of curve mark. There are six types of curve mark available.

```
ROUND
SQUARE
UP TRIANGULAR
DOWN TRIANGULAR
DIAMOND
NO MARK
```

The user can press the **Solution** button on the right of the text box to select a desired type. Click the APPLY button to update the graph window.

CURVE COLOUR

This function allows the user to change the colour of the selected curve. The user clicks the colour box to display the colour panel. Figure 7.14.9 shows the colour panel. The user may select the desired colour for the curve. If the user does not want to change the colour after the colour panel is displayed, click anywhere outside the colour panel to cancel the operation. Click the APPLY button to update the graph window.



Figure 7.14.9 Colour panel

BACKGROUND COLOUR

This function offers an option for the user to change the background colour of the graph window. The default background colour of the curve window is black. The procedure of changing the background is same as described in CURVE COLOUR function.

AXIS OPERATION

The functions in **AXIS** enable the user to modify the attribute of the axis including Log X, Log Y, Grid display, and change the height of Y axis.

LOG X and LOG Y (toggle)

This function enables the user to change the value of coordination with logarithm scale.

GRID

This function enables the user to display X and Y grids in the curve. Refer to the Figure 7.14.7 for a typical graph window with GRID option.

MODIFY Y AXIS

This function enables the user to specify the height of the Y-axis in the graph window. Click anywhere along the Y-axis to define the new height. The user can click the Modify button again to cancel the operation.

X TITLE

This function offers an option for the user to change the title of X-axis. The X title is labelled below the X-axis.

Y TITLE

This function offers an option for the user to change the title of Y-axis. The y title is labelled on the left side of the Y-axis.

MIN. MAX. X/Y

This function offers an option for the user to change the range of the X and Y coordinates. The program plots only the portion of the curve(s) within the defined coordinate range.

NEW VALUE

This function allows the user to modify the Y value of a selected point. Click a point on a curve to display the x and y coordinate in the corresponding text boxes. The X text box is inactive and can't be modified. The user can modify the value of the Y text box.

• OPERATION

The functions in OPERATION control window allow the user to operate on the selected curve. There are 23 types of operations on the curve. These operations are grouped into two categories: curve data operations (such as Integration, Differentiate, Add, etc.) and curve object operations (such as Copy, Delete and Paste, etc.). One or more curves must be selected before selecting the curve operation function. Click the OPERATION button to display the control window as shown in Figure 7.14.10.

POSTPROCESS

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Figure 7.14.10 Curve Operation window

The curve list box on the left of the Operation window lists the curve names in the current graph window. A unique curve number is assigned to each curve name. The curve number usually starts with a letter and follow with a two-digit number. The user may select a curve by clicking the name in the list or select multiple curves by pressing the SHIFT (range) or CTRL (add) key while clicking the mouse button.

CURVE OBJECT OPERATION

• **COPY**

This function allows the user to copy the selected curve(s).

• PASTE

This function allows the user to paste the copied curve(s) to the current graph window or another graph window.

NOTE: The Copy and Paste functions are not meant for other software such as MS-Word. Use the Clipboard function to paste the graph window to other software.

• DELETE

This function allows the user to delete the selected curve(s) from the current graph window.

CURVE DATA OPERATION

CURVE OPTIONS

The Curve Options includes 9 types of operation for the selected curve. The option operation is applied to the last selected curve(s). For example, if the user selects a curve from the curve name list window and clicks "1/X" button, the program will perform the reciprocal operation to the Y values of the selected curve.

+/- NEGATIVE

This function allows the user to change the Y value of selected curves by multiplying -1.

*X SCALE

This function allows the user to scale the Y value of the selected curve by multiplying a defined scale factor.

INTEGRATIE

This function allows the user to perform an integral of the selected curve. The new the Y value is equal to the area under the selected curve from the origin to the current X value.

DIFFERENTIAL

This function allows the user to perform the derivation of the selected curve. The new Y-axis value is equal to the slope of the curve's tangent on corresponding X point.



eta/Post 1.0

This function allows the user to apply the square to the Y values of the selected curve.

SOUARE ROOT

The function allows the user to take the square root of the Y values of the selected curve. If the Y value is negative, the program will find the square root of the absolute value and maintain the negative sign from the original Y value.

RECIPROCAL

This function allows the user to convert the Y values of the selected curve to their reciprocal.

ABS ABSOLUTE

This function allows the user to plot the absolute value of the Y values of the selected curve.

RESULTANT

This function allows the user to find the square root of the sum of the square of the Y values of the selected

 $Y_{\text{new}} = \sqrt{Y_1^2 + Y_2^2 + Y_3^2}$. The function is used to plot the vector length from three dimensional vector, only two curves need to be curves. The new value curves containing the X, Y and Z component. For a two-dimensional vector, only two curves need to be selected. This function will be activated after the user selects more than one curve.

Loc LOGARITHM

This function allows the user to plot the logarithm of the Y values of the selected curve. The original Y value should be greater than zero.

Ln NATURAL LOGARITHM

This function allows the user to plot the natural (Napierian) logarithm of the Y values of the selected curve.

FAST FOURIER TRANSFORM

This function allows the user to convert curve data from time domain to frequency domain response for signal processing analysis. The FFT is a fast algorithm for computing the Discrete Fourier Transform (DFT). The DFT is a basic operation to transform an ordered sequence of data samples from a signal, usually in a time-domain into the frequency-domain. The spectral information about the signal is then represented explicitly. There are various implementation of FFT when the samples are not of power of two. The algorithms adopted in eta/Post can deal with both cases, whether the number of samples is a power of two or not.

h15 HIC 15

This function enables the user to calculate the maximum Head Injure Criteria when the impact time is less than 15 milliseconds. This is a special function used for eta/VPG

h36 HIC 36

This function enables the user to calculate the maximum Head Injure Criteria when the impact time is less than 36 milliseconds. This is a special function used for eta/VPG

FILTERS

There are four different filters implemented in OPERATION.

- Average Filter
- Butterworth Filter
- ♦ Finite Impulse Response (FIR)
- ♦ SAE Filter

AVERAGE

AVERAGE allows the user to smooth the curve through averaging the value of a point with a number of neighboring points defined by user. The purpose of this operation is to make the curve smoother.

Select the AVERAGE type from the drop down list by clicking the down arrow button in the FILTER text window.

Clicking the SELECT button to display the DATA CONTROL window. The program will prompt the user to enter the number of the points for averaging as shown in Figure 7.14.11. The user may enter any positive number in the input box, which displays the default value of 10.

DATA CONTROL		
Point Nu	mber 10	
Reset	OK Cancel	

Figure 7.14.11 DATA CONTROL window of AVERAGE filter

After the user enters an appropriate number, click OK to accept the input value and exit the DATA CONTROL window.

Press APPLY to display the filter result.

FIR FILTER

This function allows the user to smooth the curve according to the Finite Impulse Response (FIR) filter specifications.

Select the FIR type from the drop down list by clicking the down arrow button in the FILTER text window.

Click the Select button to display the DATA CONTROL window. The program will prompt the user to enter the corresponding parameters in the control window. The user may enter any appropriate parameters in the DATA CONTROL windows, which displays the default values as shown in Figure 7.14.12.

DATA CONTROL		
Passband	100.000000	
Stopband	190.000000	
Max Ripple 0.100000		
Min Attenuation 10.000000		
Reset	OK Cancel	

Figure 7.14.12 DATA CONTROL of FIR filter

PASSBAND FREQUENCY

The maximum Passband frequency is determined through the equation: $Passband_{user} = (Total Number of Points on Graph/Time Duration)$. The default value is 10% of the Passband frequency.

STOPBAND FREQUENCY

Stopband frequency is defined as: Stopband = $Passband_{user} + (Passban_{max} - Passband_{user})$. The default value depends on the $Passband_{user}$.

MAXIMUM PASSBAND RIPPLE (MAX PASSBRIPP)

Passband Ripple value is between 0.0 and 1.0 dB.

MINIMUM STOPBAND ATTENUATION (MIN.ATT.1.0+ DB)

Stopband attenuation must be greater than 1.0 dB. The Stopband frequency and maximum Passband Ripple should not be too close to either the given low- or high-end limits. Attenuation factors commonly range between 10 and 50. It is recommended that the user choose a Passhand frequency that is approximately 5 to 20% of the number. Too small a number will cause a computational error and too large a number will cause the program to stall.

After the user enters the appropriate parameters, click OK to accept the input parameters and exit the DATA CONTROL window.

Presses APPLY to display the filter result.

SAE FILTER

This function allows the user to smooth curves according to the Society of Automotive (SAE) filter specification.

Select the SAE type from the drop down list by clicking the down arrow button ing the FILTER text window.

Clicking the **SELECT** button to display the DATA CONTROL window. The program will prompt the user to enter the Cutoff value as shown in Figure 7.14.13. The user may enter any appropriate value in the DATA CONTROL window, which displays the default values of 10.



Figure 7.14.13 DATA CONTROL window of SAE filter

After the user enters the appropriate value, click OK to accept the input parameters and exit the DATA CONTROL window.

Presses APPLY to display the filter result.

BUTTERWORTH FILTER

This function allows the user to smooth the curves according to the Butterworth filter specifications.

Select the BUTTERWORTH from the drop down list by clicking the down arrow button in the FILTER text window.

Click the Select button to display the DATA CONTROL window. The program will prompt the user to enter the corresponding parameters in the control window. The user may enter any appropriate parameters in the DATA CONTROL window, which displays the default values as shown in Figure 7.14.14.

DATA CONTROL			
Passband 100.000000			
Stopband 190.000000			
Max Ripple 0.100000			
Min Attenuation 10.000000			
Reset OK Cancel			

Figure 7.14.14 DATA CONTROL window of Butterworth filter

PASSBAND FREQUENCY

The maximum passband frequency is determined through the equation: $Passband_{user} = (Total Number of Points on Graph/Time Duration)$. The default value is 10% of the passband frequency.

STOPBAND FREQUENCY

Stopband frequency is formulated; Stopband = $Passband_{user} + (Passban_{max} - Passband_{user})$. The default value depends on the $Passband_{user}$.

MAXIMUM PASSBAND RIPPLE (MAX PASSBRIPP)

Passband Ripple value is between 0.0 and 1.0 dB.

MINIMUM STOPBAND ATTENUATION (MIN.ATT.1.0+ DB)

Stopband attenuation must be greater than 1.0 dB. The Stopband frequency and maximum Passband Ripple should not be too close to either the given low- or high-end limits. Attenuation factors commonly range between 10 and 50. It is recommended that the user choose a Passhand frequency that is approximately 5 to 20% of the number. Too small a number will cause a computational error and too large a number will cause the program to stall.

After entering the appropriate parameters, click OK to accept the parameters and exit the DATA CONTROL window.

Presses APPLY to display the filter result.

COMPUTATION

This function allows the user to create a new curve through the algebraic operation of several selected curves including Add, Subtract, Multiply, Divide, etc. The operation in this group usually requires to select a curve prior and after the operation.



eta/Post 1.0

This function adds the Y values from two or more curves.

SUBTRACT

This function subtracts the Y values of the second curve from the first curve.

× MULTIPLY

This function multiplies the Y values of the selected curves.

/ DIVIDE

This function divides the Y values of the first curve by the second curve.

() BRACKET

This functions enables the user to define the left and right brackets to group a series of operations.

VS CROSS PLOT

This function enables the user to make a cross plot of two selected curves. The new X-axis value is obtained from the Y-axis value of the second selected curve and the new Y-axis value from the Y-axis value of the first curve. For example, it the user wants to plot a load defection curve, he should click the load curve as the first curve and the deflect curve as the second curve. The program will plot the load as the Y coordinate and deflection as X coordinate in the new curve. It is recommended to plot the cross plot curve to a new graph window to obtain a proper scaling.

RESULTING CURVE

The RESULTING CURVE window displays the curve operation expression in real time during the definition process. When user clicks the curve name in the curve name window, the program displays the curve number in the Resulting Curve window. When the clicks a operation button, the program will add the operation symbol in a appropriate location related to the curve number. For example, if the user clicks the first curve name from the curve name window and then clicks "+" (Add) from the computation group and then the second curve name, the program will display C1 + C2 in the Resulting Curve window. If the user than clicks the "Square Root" from the Curve Option group, the program will display C1+C2:Rt(). This means the program is adding the first curve to the square root of the second curve.

There are two types of colour of the expression in the Resulting Curve window. One is black and another is red. When the colour of the expression is black, it means that the defined operation is valid and the user can press APPLY to perform the operation. If the colour of the expression is red, it indicates that the expression is not correct.

The user may use the UNDO button to erase the last operation. The user may also click the text in the Resulting Curve window and use the keyboard entry to edit the text expression. However the latter method is not very convenient, and is not recommended for the new user.

APPLY

This function executes the defined operations as shown in the Resulting Curve window.

UNDO

This function allows the user to cancel the last selected operation. The user may click as many UNDO as necessary to correct the defined operation.

CLEAR

This function allows the user to erase all the selected operations any time while defining the operation.

NOTE:

During the operation for curves, some curve data operations require the sample frequency and intervals are the same, e.g. binary arithmetic operation. Some other operations require a minimum number of samples e.g. Differentiation, Integration etc. If the user used these operations without following these requirements, an error message box will be resulted.

There are four digital filters as discussed earlier in this chapter. All the filters have the default parameters for convenience. There are two classes of digital filter, non-recursive and recursive. Butterworth filter is the lowpass recursive filter and the FIR and average filter are non-recursive filters. The computation is less for FIR filters than that for Butterworth. However, Butterworth filter gives more power and less signal loss.

NEW GRAPH

This function allows the user to create the new graph window to plot the new curve(s). By default, the new curve is plotted in the current graph window when the user clicks APPLY to plot.

SAVE

This function allows the user to save all the curves in current graph window.

▲

This function allows the user to close the graph operation toolbar.

NEW GRAPH

This function allows the user to create the new graph window to plot the new curve(s). By default, the new curve is plotted in the current graph window when the user clicks APPLY to plot. This is the same function as in the CURVE OPERATION window.

EXIT

This button allows the user to exit the Graph module.

APPENDIX A

HARDWARE AND SOFTWARE REQUIREMENTS

UNIX

PLATFORM	OS VERSION	GRAPHICS CARD	DISK SPACE MB
HP	HP-UX 11+	Minimum CRX 8 Plane	200
IBM	AIX 4.2+	Minimum 24 Plane Graphics	200
SGI	IRIX 6.5+	All Graphics Boards Supported	200
SUN	SunOS 5.8+	Minimum Creator 3D	200

LINUX

The RedHat operating system version 7.3 and above is supported. Eta-Post must run under KDE environment. NVIDIA graphic cards are recommended.

PC/WINDOWS

Eta/Post-Precessor is compatible with LS-DYNA/PC 960 and 970. It will run on Windows 98, 2000, and XP environments. It is not recommended for use with earlier versions of Windows. The following are minimum requirements for proper operation of eta/Post-PC in a Windows environment:

Minimum Graphics Requirement: XGA(1024 x 768)

Graphics Card: OpenGL based (NVIDIA chip set recommended) or DIRECT 3D (sufficient) with 8 megabytes video RAM.

Minimum Memory Requirement:

Small model (10,000 - 20,000 elements):	256 MB
Medium model (20,000 - 100,000 elements):	512 MB
Large model (100,00 - 300,000 elements):	768 MB
Huge model (300,000 - 1,000,000 elements):	1GB +
Minimum Load space requirement: Recommended processor: Pentium 4 or better	256 megabytes

FINAL NOTES

ETA would like to thank all those who helped creating this manual. We have tried to make this manual as accurate as possible. In an effort to keep future versions as error free as possible, we ask that you send us your suggestions and notify us of any errors that you come across. You can contact the ETA software support group at the Troy office via:

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 248-729-3010

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 248-729-3020

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