





Head Impact on Windscreen -Modelling and Validation

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Overview





- Glass **PVB** > Motivation Microcrack Experimental setup > Simulation > Summary Brittle material glass

Motivation

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- In case of an accident
 - 1. Pedestrian gets hit on his legs
 - 2. Rollover zone
 - 3. Head impact on windscreen or engine hood
- Safety requirements must be fulfilled (e.g. HIC^{*})
- To keep the developmental period short, exact simulations are needed
- Optimization of the simulation of laminated glass in respect of the initial failure and the postbreakage behavior

*Head Injury Criterion: HIC =
$$max\left\{\left[\frac{1}{t_2-t_1}\int_{t_1}^{t_2}a_{res}dt\right]^{2.5}(t_2-t_1)\right\} \le 1000$$

Regulation (EC) No 78/2009







- Different tests have been done
 - Quasi static: electric cylinder (0.365m/s) or pneumatic cylinder (<10m/s)
 - Dynamic: free-flying impactor (10m/s)
- Four hemispherical bearings or clued on a wooden frame
- Windscreens tested in concave and convex direction





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- Data measurement (qs.):
 - Displacement transducer
 - Acceleration sensor
 - Laser extensometer
 - Load cell
 - Acoustic emission system
 - High speed camera
 - 3D measurement
- Data measurement (dyn.):
 - Transversal Acceleration
 - High speed camera









- Quasi-static test, windscreens in convex and concave direction
 - Repeatable elastic behavior until failure
 - High statistical scattering of the strength of glass
 - Different positions of the initial failure







- analysis 2000 120 IMM Örtung Versuch – nstitute of Mechar 110 nd Material Schal 100 1500 90 80 Amplitude [dB] Kraft [N] [cm] 1000 60 Loc. 30 50 40 500 30 20 10 0 0 0 1 2 3 5 6 7 8 9 4 10 Lc3\2D7 Ohne Filter X-Loc. [cm] Zeit [s] Ortungsinspektor (Location Analyzer) Schallgeschwindigkeit 520 cm/ms 80 70 Getroffene Kanäle Getroffene Kanale: Ch 4, dT: 0,0 µs Ch 2, dT: 52,2 µs Ch 6, dT: 67,2 µs Ch 5, dT: 84,2 µs Ch 1, dT: 121,3 µs 60-50-40-30-20-Ortungsergebnisse X: -13,55 cm 10-Y: -7,02 cm Lucy: 0,17 (0,17) cm 0--10-Iterationen: 30 -20-Berechnete Geschwindigkeiter Ch 2: 519,6 cm/ms (-0,1%) Ch 6: 521.5 cm/ms (+0.3%) -200 -150 -100 -50 200 ♦ Ch 4 - 6 ♦ Ch 4 - 5 ↑ Ch 2 - 5 ↑ Ch 2 - 1 ↑ Ch 6 - 5 ↑ Ch 6 - 1 ↑ Ch 5 - 1 ♦ Ch 4 - 2 1-Ch 4 - 1 1 Ch 2 - 6 Loc. Event Vallen VisualAE™ by Vallen Systeme GmbH is licensed to Technische Hochschule Mittelhessen, 35390 Gießer
- Comparison of the 3D measurement and the acoustic emission

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- Dynamic test, windscreens in concave direction, 1.8mm glass
 - Initial failure under impactor





- Dynamic test, windscreens in convex direction, 2.1mm glass
 - Initial failure under impactor





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- Impactor provided by Lasso Ingenieurgesellschaft mbH
- Usage of a shell solid shell model is preferred
- Different strengths for edge and surface
- *CONTACT_TIED_SHELL_
 EDGE_TO_SURFACE_BEAM
 _OFFSET for adhesive
 bonding



- Linear-elastic behavior for glass until Failure
- Hyperelastic material behavior
 *MAT_BLATZ-KO_RUBBER (qs.) /
 *MAT_SIMPLIFIED_RUBBER (dyn.)
 for PVB
- ➤ Failure criteria for glass:
 - Classical failure criterion (major stress/strain)
 - Non-local failure criterion implemented in *MAT ADD EROSION

(ENGCRT, DARCRT, SIGP1)

T. Pyttel, H. Liebertz, J. Cai: Failure criterion for laminated glass under impact loading and its application in finite element simulation, International Journal of Impact Engineering









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- Validation of the elastic behavior
 - Test and simulation are in good agreement until failure





- Dynamic test in convex direction:
 - Necessary to adjust the failure criterion in the simulation
 - Classical failure criterion is not in good agreement after initial failure







- Dynamic test in concave direction:
 - Necessary to adjust the failure criterion in the simulation
 - Classical failure criterion not in good agreement after initial failure
 - Better results with the non-local criterion



Summary

Summary



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- Quasi static and dynamic head impact tests
- High statistical scattering of the strength of glass
- Modelling technique for laminate glass
- Validation of the elastic behavior
- > No appropriate failure criterion available at the moment





FAT Forschungsvereinigung Automobiltechnik

Thank you for your attention!